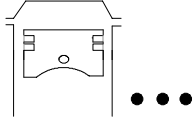
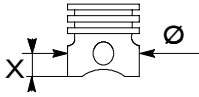
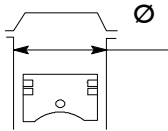
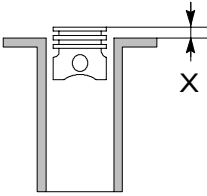
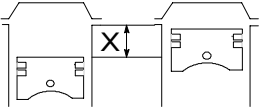
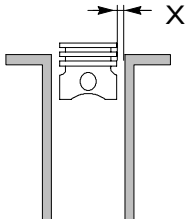
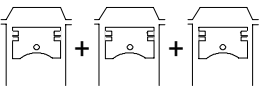
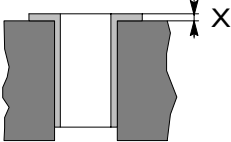
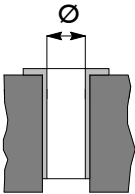
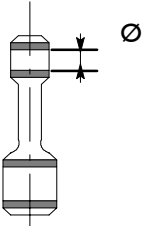
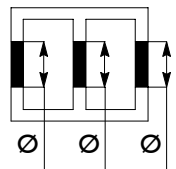
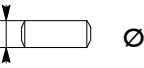
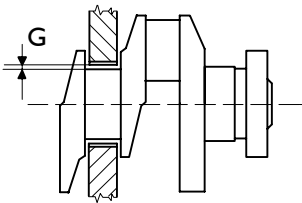
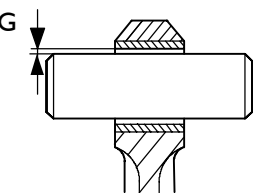
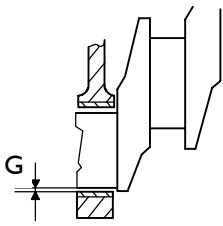
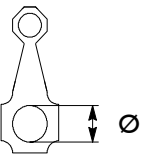
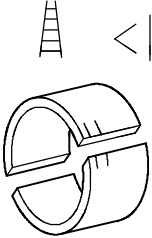
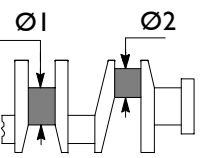
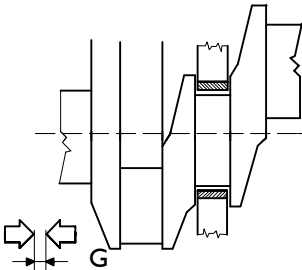
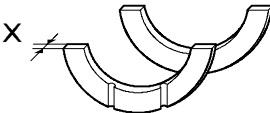
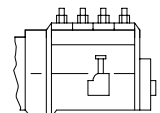
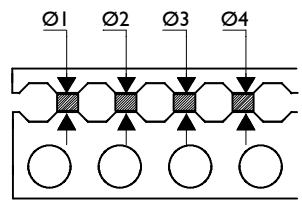

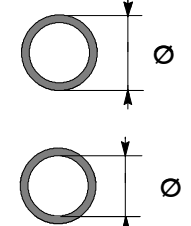
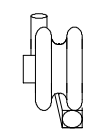
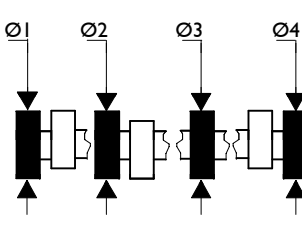
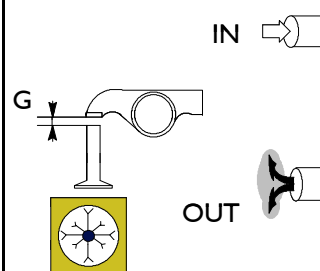
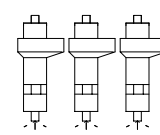
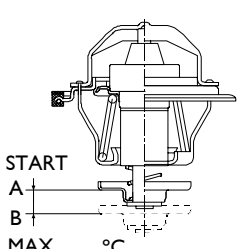
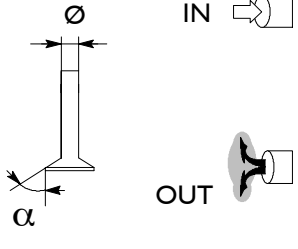
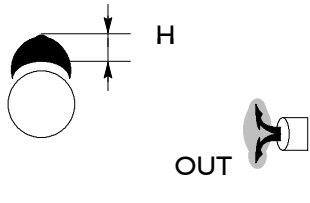
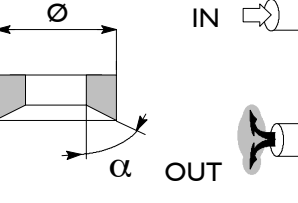
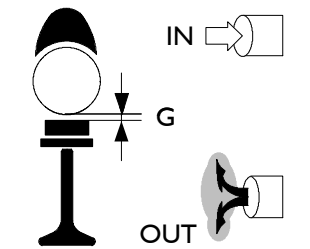
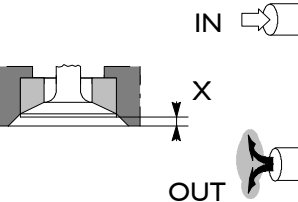

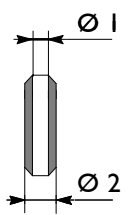
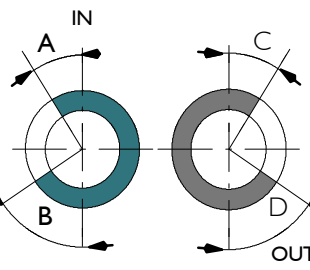
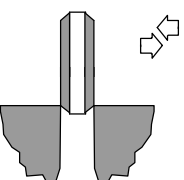
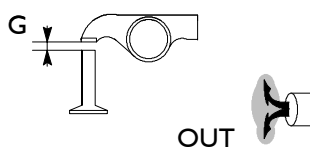
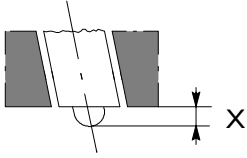
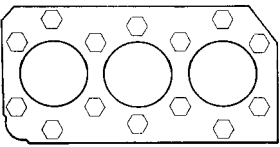
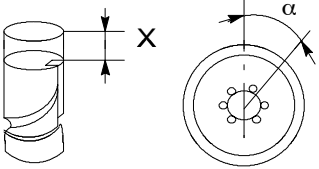
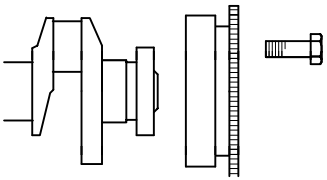
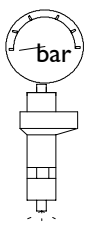
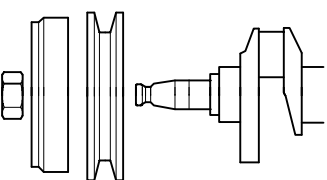
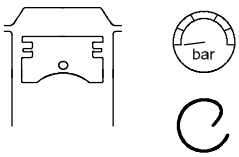
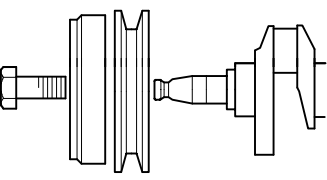
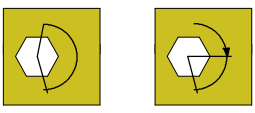
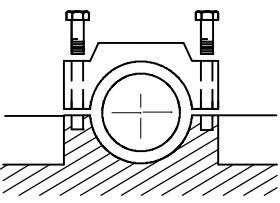


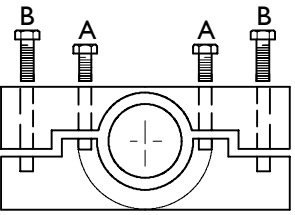
<p>1</p> 	<p>Q.ty</p>	<p>6</p>	<p>6</p> 	<p>X mm</p>	<p>12</p>
<p>2</p> 	<p>Ø mm</p>	<p>104</p>	<p>7</p> 	<p>X mm</p>	<p>103,852 ÷ 103,870</p>
<p>3</p> 	<p>X mm</p>	<p>115</p>	<p>8</p> 	<p>X mm</p>	<p>0,46 ÷ 0,79</p>
<p>4</p> 	<p>cm³</p>	<p>586l</p>	<p>9</p> 	<p>X mm</p>	<p>—</p>
<p>5</p> <p>Ø</p>		<p>17:1</p>	<p>10</p> 	<p>Ø mm</p>	<p>104,000 ÷ 104,024</p>

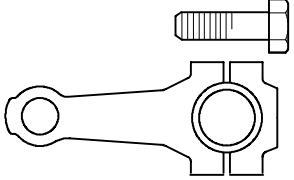
<p>11</p> 	<p>Ø 1 mm</p>	<p>38,004 ÷ 38,014</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>84,200 ÷ 84,230</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>37,983 ÷ 37,990</p>	<p>17</p> 	<p>G mm</p>	<p>0,034 ÷ 0,101</p>
<p>13</p> 	<p>G mm</p>	<p>0,014 ÷ 0,031</p>	<p>18</p> 	<p>G mm</p>	<p>0,033 ÷ 0,087</p>
<p>14</p> 	<p>Ø mm</p>	<p>67,407 ÷ 67,422</p>	<p>19</p> 	<p>mm</p>	<p>-0,254 -0,508 -0,762 -1,016</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>79,791 ÷ 79,810</p>	<p>20</p> 	<p>G mm</p>	<p>0,082 ÷ 0,334</p>
<p></p>	<p>Ø 2 mm</p>	<p>63,725 ÷ 63,744</p>	<p></p>	<p></p>	<p></p>

<p>21</p> 	<p>X mm</p>	<p>3,378 ÷ 3,429</p>	<p>26</p> 	<p>I.P.</p>	<p>VE6 / 12F 1350R</p>																
<p>22</p> 	<p>mm</p>	<table border="1"> <tr> <td>Ø1</td> <td>55,280 ÷ 55,305</td> </tr> <tr> <td>Ø2</td> <td>54,780 ÷ 54,805</td> </tr> <tr> <td>Ø3</td> <td>54,280 ÷ 54,305</td> </tr> <tr> <td>Ø4</td> <td>53,780 ÷ 53,805</td> </tr> </table>	Ø1	55,280 ÷ 55,305	Ø2	54,780 ÷ 54,805	Ø3	54,280 ÷ 54,305	Ø4	53,780 ÷ 53,805	<p>27</p> <p>OIL PRESSURE</p> 	<p>REG.</p>	<p>MECHANICAL</p> <p>MIN: 0,7</p> <p>bar</p> <p>MAX: 3</p>								
Ø1	55,280 ÷ 55,305																				
Ø2	54,780 ÷ 54,805																				
Ø3	54,280 ÷ 54,305																				
Ø4	53,780 ÷ 53,805																				
<p>23</p> 	<p>mm</p>	<table border="1"> <tr> <td>Ø1</td> <td>55,375 ÷ 55,430</td> </tr> <tr> <td>Ø2</td> <td>54,875 ÷ 54,930</td> </tr> <tr> <td>Ø3</td> <td>54,375 ÷ 54,430</td> </tr> <tr> <td>Ø4</td> <td>53,875 ÷ 53,930</td> </tr> <tr> <td>Ø1</td> <td>51,580 ÷ 51,630</td> </tr> <tr> <td>Ø2</td> <td>51,080 ÷ 51,130</td> </tr> <tr> <td>Ø3</td> <td>50,580 ÷ 50,630</td> </tr> <tr> <td>Ø4</td> <td>50,080 ÷ 50,130</td> </tr> </table>	Ø1	55,375 ÷ 55,430	Ø2	54,875 ÷ 54,930	Ø3	54,375 ÷ 54,430	Ø4	53,875 ÷ 53,930	Ø1	51,580 ÷ 51,630	Ø2	51,080 ÷ 51,130	Ø3	50,580 ÷ 50,630	Ø4	50,080 ÷ 50,130	<p>28</p> 	<p>TYPE</p>	<p>KKK "K26"</p>
Ø1	55,375 ÷ 55,430																				
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Ø4	50,080 ÷ 50,130																				
<p>24</p> 	<p>mm</p>	<table border="1"> <tr> <td>Ø1</td> <td>51,470 ÷ 51,500</td> </tr> <tr> <td>Ø2</td> <td>50,970 ÷ 51,000</td> </tr> <tr> <td>Ø3</td> <td>50,470 ÷ 50,500</td> </tr> <tr> <td>Ø4</td> <td>49,970 ÷ 50,000</td> </tr> </table>	Ø1	51,470 ÷ 51,500	Ø2	50,970 ÷ 51,000	Ø3	50,470 ÷ 50,500	Ø4	49,970 ÷ 50,000	<p>29</p> 	<p>G mm</p>	<p>0,30</p> <p>G mm</p> <p>0,30</p>								
Ø1	51,470 ÷ 51,500																				
Ø2	50,970 ÷ 51,000																				
Ø3	50,470 ÷ 50,500																				
Ø4	49,970 ÷ 50,000																				
<p>25</p> 	<p>ORDER</p>	<p>1 - 5 - 3 - 6 - 2 - 4</p>	<p>30</p> 	<p>A</p> <p>B</p>	<p>68°</p> <p>83°</p>																

<p>31</p> 	<p>α</p> <p>Ø mm</p>	<p>$60^{\circ} 30' \pm 7'$</p> <p>$7,985 \div 8,000$</p>	<p>36</p> 	<p>H mm</p>	<p>5,9715</p>
<p>32</p> 	<p>α</p> <p>Ø mm</p>	<p>$60^{\circ} \pm 5'$</p> <p>—</p>	<p>37</p> 	<p>G mm</p>	<p>—</p>
<p>33</p> 	<p>X mm</p>	<p>$0,7 \div 1,0$</p>	<p>38</p> 	<p>H mm</p>	<p>—</p>
<p>34</p> 	<p>Ø 1 mm</p>	<p>$8,023 \div 8,043$</p>	<p>39</p> 	<p>A</p> <p>B</p> <p>C</p> <p>D</p>	<p>12°</p> <p>31°</p> <p>16°</p> <p>50°</p>
<p>35</p> 	<p>mm</p>	<p>$0,010 \div 0,066$</p>	<p>40</p> 	<p>G mm</p>	<p>0,25</p>
			<p>G mm</p>	<p>0,35</p>	

<p>41</p> 	<p>X mm</p>	<p>0,05 ÷ 0,70</p>	<p>46</p> 	<p>Nm Nm α α</p>	<p>1st STEP 60 2nd STEP 60 3rd STEP 90° 4th STEP 90°</p>
<p>42</p> 	<p>X mm</p>	<p>—</p>	<p>47</p> 	<p>Nm</p>	<p>1st STEP 40</p>
<p>α</p>	<p>α</p>	<p>$3^\circ \pm 1^\circ$</p>	<p>α</p>	<p>α</p>	<p>2nd STEP 60°</p>
<p>43</p> 	<p>bar</p>	<p>250 ± 3</p>	<p>48</p> 	<p>Nm</p>	<p>320</p>
<p>44</p> 	<p>bar</p>	<p>≥ 19</p>	<p>49</p> 	<p>Nm</p>	<p>1st STEP —</p>
<p>RPM</p>	<p>RPM</p>	<p>250</p>	<p>α</p>	<p>α</p>	<p>2nd STEP —</p>
<p>45</p>  <p>Nm α</p>	<p>Nm</p>	<p>—</p>	<p>50</p> 	<p>Nm</p>	<p>80</p>
<p>α</p>	<p>α</p>	<p>—</p>	<p>α</p>	<p>α</p>	<p>90°</p>

51		Nm	1 st STEP —
		α	2 nd STEP —

52		Nm	1 ^s STEP 40
		α	2 nd STEP 60°

NOTES: