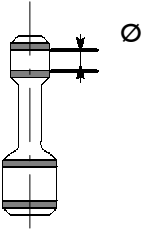
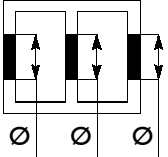
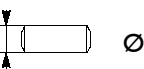
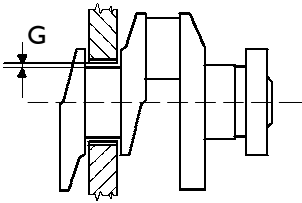
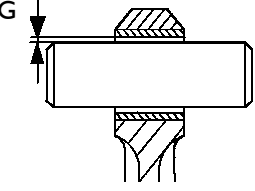
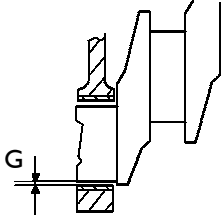
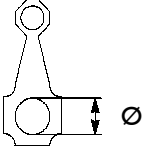
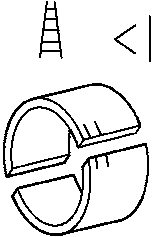
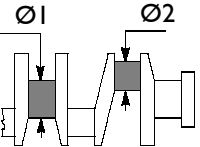
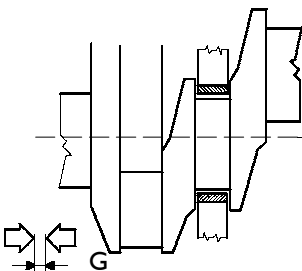
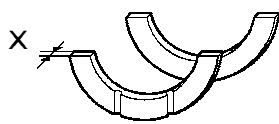
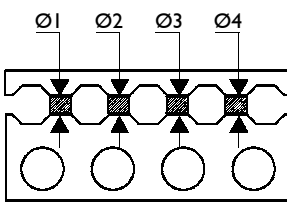
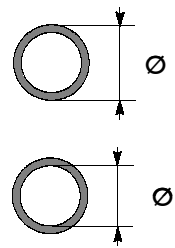
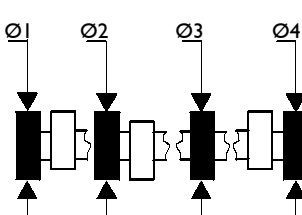
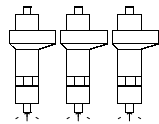
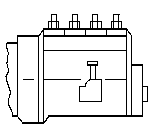

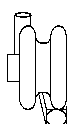
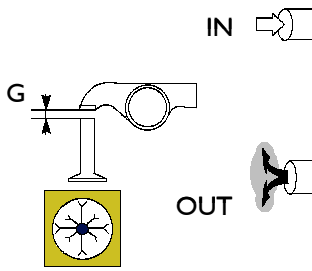
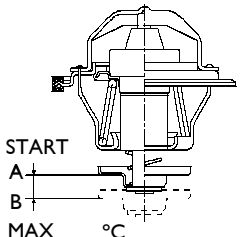
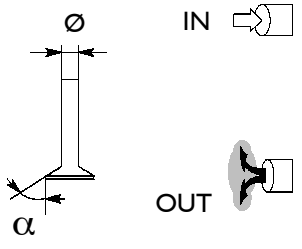
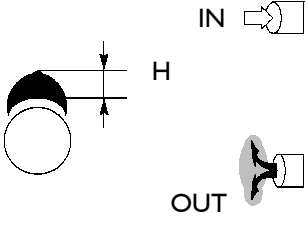
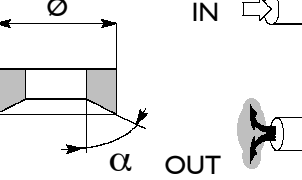
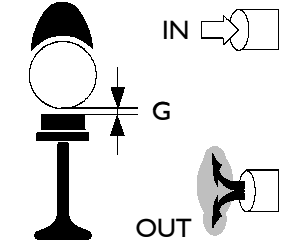
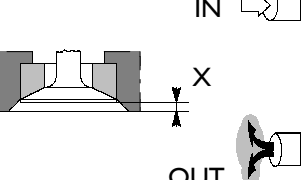
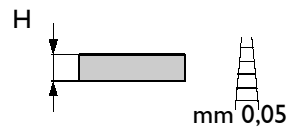
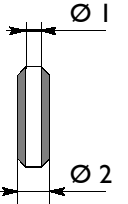
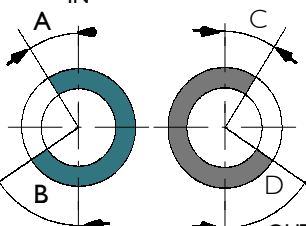
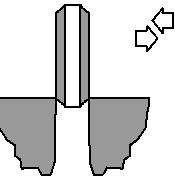
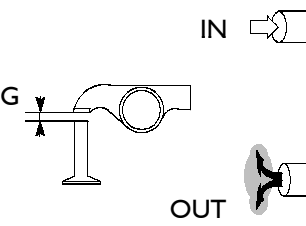


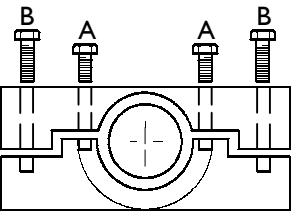
<p>1</p>	<p>Q.ty</p>	<p>6</p>	<p>6</p>	<p>X mm</p>	<p>12</p>
<p>2</p>	<p>Ø mm</p>	<p>104</p>	<p>7</p>	<p>X mm</p>	<p>0,46 ÷ 0,79</p>
<p>3</p>	<p>X mm</p>	<p>115</p>	<p>8</p>	<p>X mm</p>	<p>0,130 ÷ 0,172</p>
<p>4</p>	<p>cm³</p>	<p>586l</p>	<p>9</p>	<p>X mm</p>	<p>—</p>
<p>5</p> <p><i>Q</i></p>		<p>17:1</p>	<p>10</p>	<p>Ø mm</p>	<p>104,000 ÷ 104,024</p>

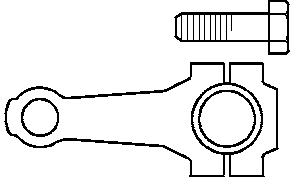
<p>11</p> 	<p>Ø 1 mm</p>	<p>38,004 ÷ 38,014</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>84,200 ÷ 84,230</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>37,983 ÷ 37,990</p>	<p>17</p> 	<p>G mm</p>	<p>0,034 ÷ 0,101</p>
<p>13</p> 	<p>G mm</p>	<p>0,014 ÷ 0,031</p>	<p>18</p> 	<p>G mm</p>	<p>0,033 ÷ 0,087</p>
<p>14</p> 	<p>Ø mm</p>	<p>67,407 ÷ 67,422</p>	<p>19</p> 	<p>mm</p>	<p>– 0,254 – 0,508 – 0,762 – 1,016</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>79,791 ÷ 79,810</p>	<p>20</p> 	<p>G mm</p>	<p>0,082 ÷ 0,334</p>
<p></p>	<p>Ø 2 mm</p>	<p>63,725 ÷ 63,744</p>	<p></p>	<p></p>	<p></p>

<p>21</p> 	<p>X mm</p>	<p>3,378 ÷ 3,429</p>	
<p>22</p> 	<p>mm</p>	<p>Ø1</p>	<p>55,280 ÷ 55,305</p>
	mm	Ø2	54,780 ÷ 54,805
	mm	Ø3	54,280 ÷ 54,305
	mm	Ø4	53,780 ÷ 53,805
<p>23</p> 	<p>mm</p>	<p>Ø1</p>	<p>55,375 ÷ 55,430</p>
	mm	Ø2	54,875 ÷ 54,930
	mm	Ø3	54,375 ÷ 54,430
	mm	Ø4	53,875 ÷ 53,930
	mm	Ø1	51,580 ÷ 51,630
	mm	Ø2	51,080 ÷ 51,130
	mm	Ø3	50,580 ÷ 50,630
	mm	Ø4	50,080 ÷ 50,130
<p>24</p> 	<p>mm</p>	<p>Ø1</p>	<p>51,470 ÷ 51,500</p>
	mm	Ø2	50,970 ÷ 51,000
	mm	Ø3	50,470 ÷ 50,500
	mm	Ø4	49,970 ÷ 50,000
<p>25</p> 	<p>ORDER</p>	<p>1 - 5 - 3 - 6 - 2 - 4</p>	
<p>26</p> 	<p>I.P.</p>	<p>PES 6A 90D</p>	
	REG.	MECHANICAL — RSV —	
<p>27</p> <p>OIL PRESSURE</p> 	<p>bar</p>	<p>MIN: 0,7</p> <p>MAX: 3</p>	
<p>28</p> 	<p>TYPE</p>	<p>HOLSET — H2A —</p>	
<p>29</p> 	<p>G mm</p>	<p>0,30</p>	
	G mm	0,30	
<p>30</p> 	<p>A</p>	<p>79° ± 2°</p>	
	B	110°	

<p>31</p> 	<p>α</p> <p>\varnothing mm</p>	<p>$60^{\circ} 30' \pm 7'$</p> <p>$7,985 \div 8,000$</p>	<p>36</p> 	<p>H mm</p>	<p>5,9715</p>
<p>32</p> 	<p>α</p> <p>\varnothing mm</p>	<p>$60^{\circ} \pm 5'$</p> <p>—</p>	<p>37</p> 	<p>G mm</p>	<p>—</p>
<p>33</p> 	<p>X mm</p>	<p>$0,7 \div 1,0$</p>	<p>38</p> 	<p>H mm</p>	<p>—</p>
<p>34</p> 	<p>$\varnothing 1$ mm</p> <p>$\varnothing 2$ mm</p>	<p>$8,023 \div 8,043$</p>	<p>39</p> 	<p>A</p> <p>B</p>	<p>$4^{\circ} 30'$</p> <p>46°</p>
<p>35</p> 	<p>mm</p>	<p>$0,010 \div 0,066$</p>	<p>40</p> 	<p>G mm</p>	<p>0,25</p>
			<p>OUT</p>	<p>G mm</p>	<p>0,35</p>

<p>41</p>	<p>X mm</p>	<p>0,05 ÷ 0,70</p>	<p>46</p>	<p>Nm Nm α α</p>	<p>1st STEP 60 2nd STEP 60 3rd STEP 90° 4th STEP 90°</p>
<p>42</p>	<p>X mm</p>	<p>2,2 ÷ 2,3</p>	<p>47</p>	<p>Nm α</p>	<p>1st STEP 40 2nd STEP 60°</p>
<p>43</p>	<p>bar</p>	<p>230 ± 8</p>	<p>48</p>	<p>Nm</p>	<p>320</p>
<p>44</p>	<p>bar</p>	<p>≥ 19</p>	<p>49</p>	<p>Nm α</p>	<p>1st STEP — 2nd STEP —</p>
<p>45</p>	<p>Nm</p>	<p>—</p>	<p>50</p>	<p>Nm α</p>	<p>1st STEP 80 2nd STEP 90°</p>

<p>51</p> 	Nm	1 st STEP —
	α	2 nd STEP —

<p>52</p> 	Nm	1 st STEP 40
	α	2 nd STEP 60°

NOTES: