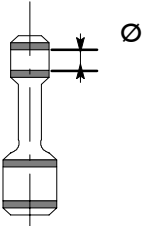
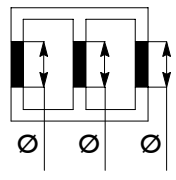
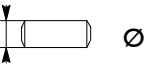
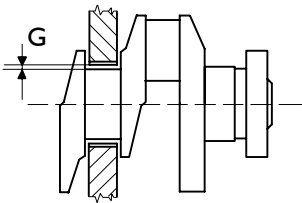
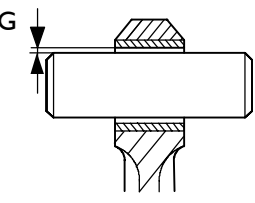
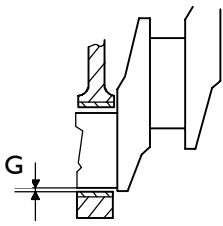
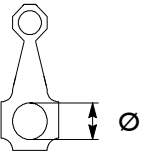
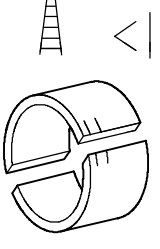
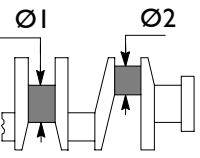
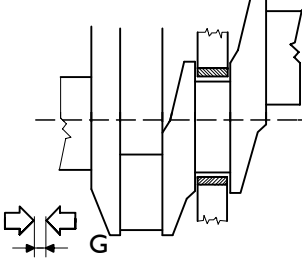
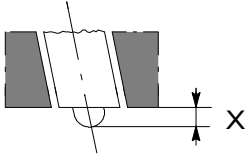
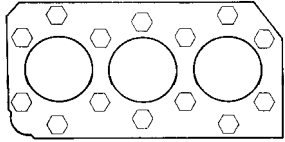
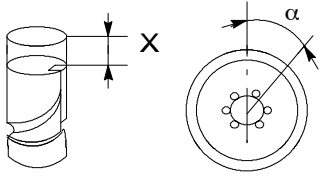
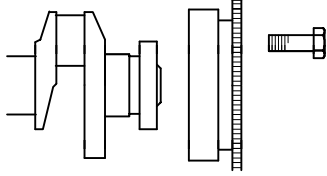
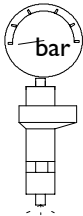
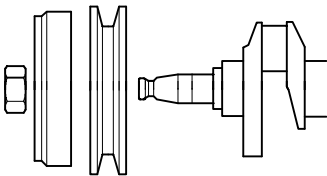
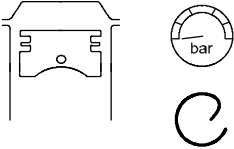
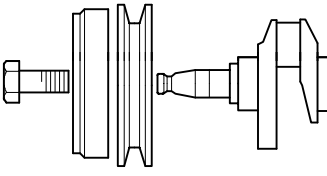
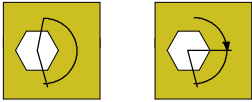
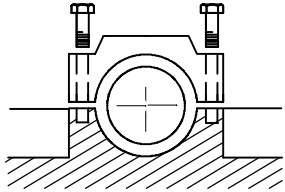


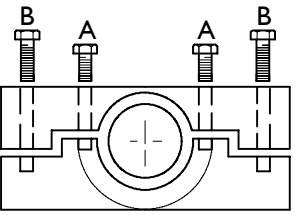
<p>1</p>	<p>Q.ty</p>	<p>4</p>	<p>6</p>	<p>X mm</p>	<p>10</p>
<p>2</p>	<p>Ø mm</p>	<p>94,4</p>	<p>7</p>	<p>X mm</p>	<p>94,320 ÷ 94,330 ALTERNATIVE 94,306 ÷ 94,320</p> <p>0,40 ÷ 0,80</p>
<p>3</p>	<p>X mm</p>	<p>100</p>	<p>8</p>	<p>X mm</p>	<p>0,082 ÷ 0,126</p>
<p>4</p>	<p>cm³</p>	<p>2800</p>	<p>9</p>	<p>X mm</p>	<p>—</p>
<p>5</p> <p>Q</p>		<p>18,5 : 1</p>	<p>10</p>	<p>Ø mm</p>	<p>94,402 ÷ 94,432</p>

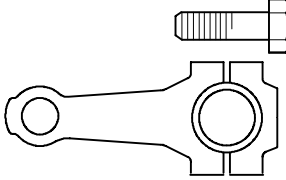
<p>11</p> 	<p>Ø 1 mm</p>	<p>32,010 ÷ 32,020</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>84,588 ÷ 84,614 ① 90,588 ÷ 90,614 ② SEE NOTES PAGE 6</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>31,990 ÷ 31,996</p>	<p>17</p> 	<p>G mm</p>	<p>0,032 ÷ 0,102</p>
<p>13</p> 	<p>G mm</p>	<p>0,003 ÷ 0,015</p>	<p>18</p> 	<p>G mm</p>	<p>0,035 ÷ 0,083</p>
<p>14</p> 	<p>Ø mm</p>	<p>60,341 ÷ 60,348</p>	<p>19</p> 	<p>mm</p>	<p>-0,254 -0,508</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>80,182 ÷ 80,208 ① 80,182 ÷ 80,208 ② SEE NOTES PAGE 6</p>	<p>20</p> 	<p>G mm</p>	<p>0,060 ÷ 0,310</p>
<p>Ø 2 mm</p>	<p>56,515 ÷ 56,538</p>				

<p>21</p>	<p>X mm</p>	<p>30,900 ÷ 30,950</p>	<p>26</p>	<p>I.P.</p>	<p>BOSCH "CPI PLUS 0,75" cm³</p>
<p>22</p>	<p>mm Ø1 mm Ø2 mm Ø3 mm Ø4 mm Ø5</p>	<p>33,985 ÷ 34,015</p>	<p>27</p> <p>OIL PRESSURE</p>	<p>REG.</p>	<p>MECHANICAL</p> <p>MIN: 0,8</p> <p>bar</p> <p>MAX: 3,5</p>
<p>23</p>	<p>mm Ø1 mm Ø2 mm Ø3 mm Ø4</p>	<p>—</p>	<p>28</p>	<p>TYPE</p>	<p>KKK "K24" (KKK 2467 GXA 6,71)</p>
<p>24</p>	<p>mm Ø1 mm Ø2 mm Ø3 mm Ø4 mm Ø5</p>	<p>33,934 ÷ 33,950</p>	<p>29</p>	<p>G mm</p>	<p>0,5 ± 0,05</p>
<p>25</p>	<p>ORDER</p>	<p>1 - 3 - 4 - 2</p>	<p>30</p>	<p>A</p>	<p>79° ± 2°</p>
					<p>B</p> <p>94° ± 2°</p>

<p>31</p>	α \varnothing mm	$60^{\circ} 15' \pm 7'30''$ $7,985 \div 8,000$	<p>36</p>	H mm	$9,5$
<p>32</p>	α \varnothing mm	$60^{\circ} \pm 5'$ $42,245 \div 42,260$	<p>37</p>	G mm	$—$
<p>33</p>	X mm	$1,2 \div 1,5$	<p>38</p>	H mm	$3,25 \div 4,45$
<p>34</p>	$\varnothing 1$ mm	$8,038 \div 8,023$	<p>39</p>	A	8°
<p>35</p>	$\varnothing 2$ mm	$13,012 \div 13,025$	<p>40</p>	G mm	$0,5 \pm 0,05$
	mm	$0,027 \div 0,075$		G mm	$0,5 \pm 0,05$

<p>41</p> 	<p>X mm</p>	<p>3,7 ÷ 4,3</p>	<p>46</p> 	<p>Nm Nm α</p>	<p>1st STEP 60 ± 5 2nd STEP 60 ± 5 3rd STEP 180° ± 10°</p>
<p>42</p> 	<p>X mm</p>	<p>—</p>	<p>47</p> 	<p>Nm α</p>	<p>1st STEP 30 + 3 2nd STEP 90° ± 2°</p>
<p>43</p> 	<p>bar</p>	<p>350 ÷ 1350</p>	<p>48</p> 	<p>Nm</p>	<p>200</p>
<p>44</p> 	<p>bar</p>	<p>≥ 16</p>	<p>49</p> 	<p>Nm α</p>	<p>1st STEP — 2nd STEP —</p>
<p>45</p> 	<p>Nm α</p>	<p>— —</p>	<p>50</p> 	<p>Nm α</p>	<p>1st STEP — 2nd STEP —</p>

51		Nm	1 st STEP 50 ± 5
		α	2 nd STEP $90^\circ \pm 5^\circ$

52		Nm	1 ^s STEP 50 ± 5
		α	2 nd STEP $90^\circ \pm 5^\circ$

NOTES:

15 | 16

① = \varnothing - Main journal n. 1 - 2 - 3 - 4② = \varnothing - Main journal n. 5