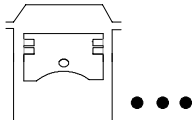
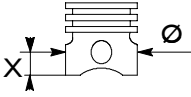
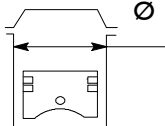
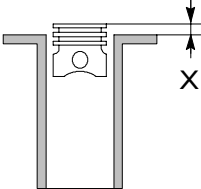
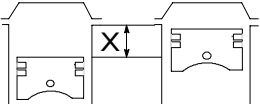
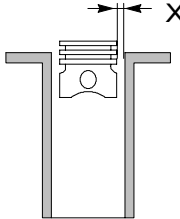
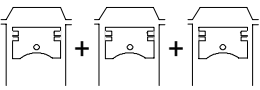
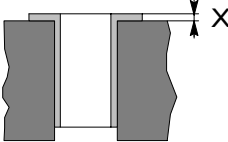
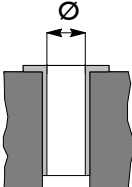
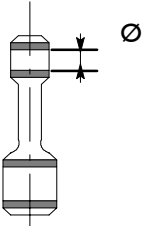
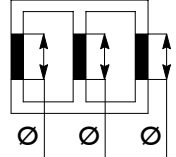
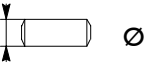
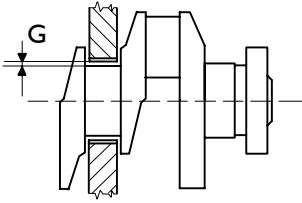
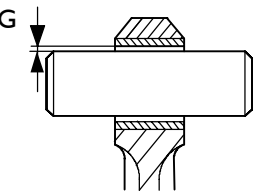
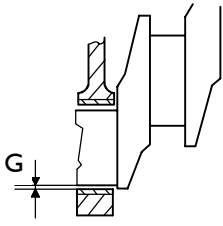
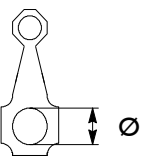
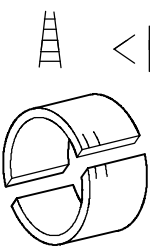
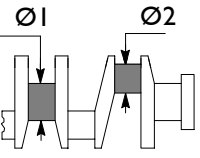
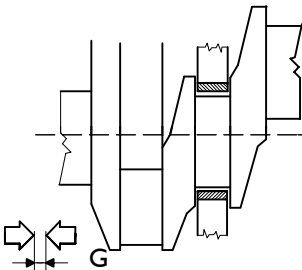
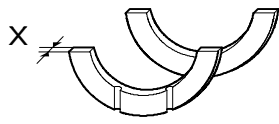
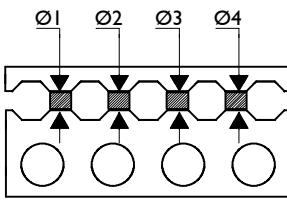
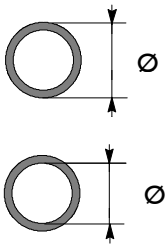
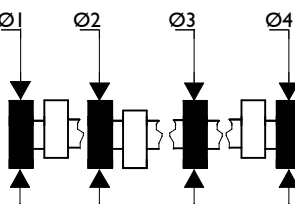
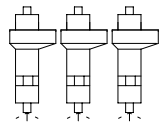
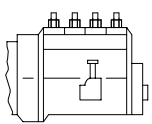

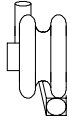
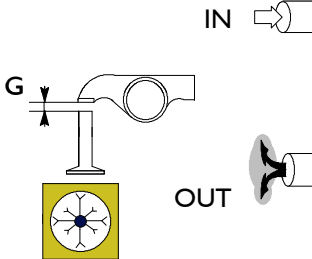
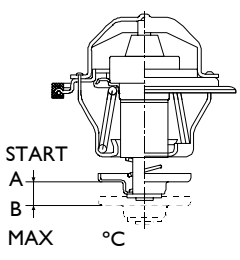
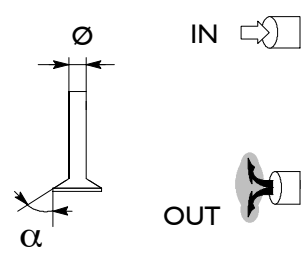
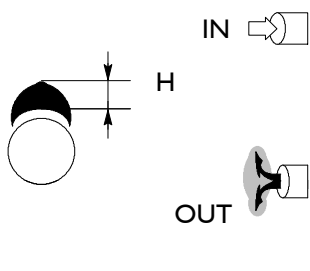
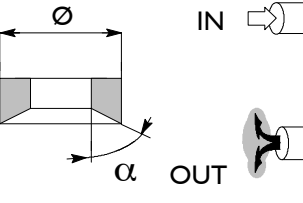
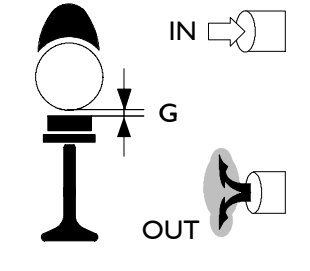
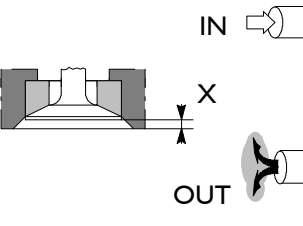

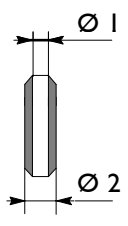
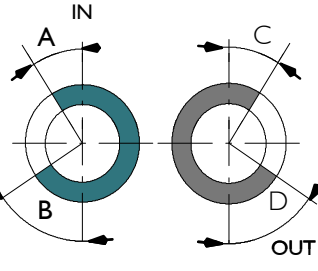
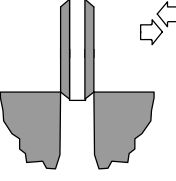
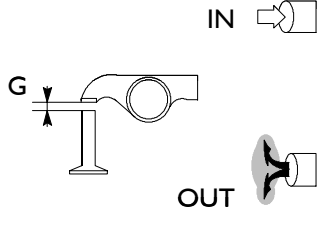
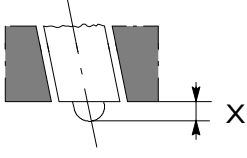
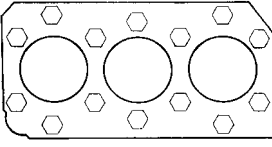
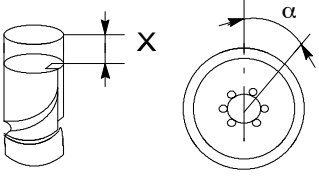
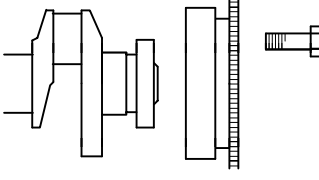
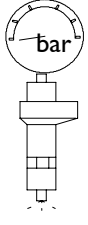
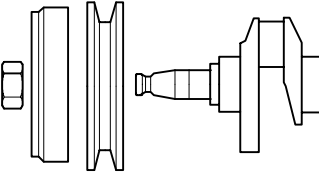
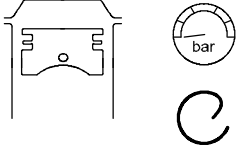
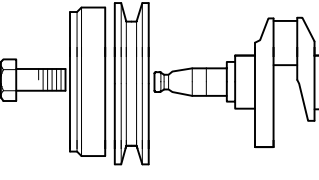
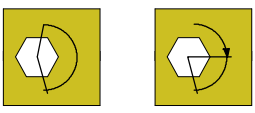
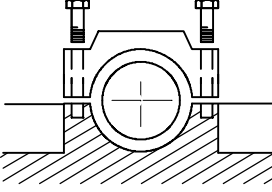


<p>1</p> 	<p>Q.ty</p>	<p>6</p>	<p>6</p> 	<p>X mm</p>	<p>35</p> <hr/> <p>136,758 ÷ 136,782 CLASS A</p> <hr/> <p>136,793 ÷ 136,817 CLASS B</p>
<p>2</p> 	<p>Ø mm</p>	<p>137</p>	<p>7</p> 	<p>X mm</p>	<p>-0,275 ÷ +0,225</p>
<p>3</p> 	<p>X mm</p>	<p>156</p>	<p>8</p> 	<p>X mm</p>	<p>0,173 ÷ 0,232</p>
<p>4</p> 	<p>cm<sup>3</sup></p>	<p>13798</p>	<p>9</p> 	<p>X mm</p>	<p>0 ÷ +0,065</p>
<p>5</p> <p>Q</p>		<p>15 : 1</p>	<p>10</p> 	<p>Ø mm</p>	<p>136,955 ÷ 136,990 CLASS A</p> <hr/> <p>136,990 ÷ 137,025 CLASS B</p>

<p>11</p> 	<p>Ø 1 mm</p>	<p>48,019 ÷ 48,035</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>107,976 ÷ 108,001</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>47,995 ÷ 48,000</p>	<p>17</p> 	<p>G mm</p>	<p>0,083 ÷ 0,148</p>
<p>13</p> 	<p>G mm</p>	<p>0,019 ÷ 0,040</p>	<p>18</p> 	<p>G mm</p>	<p>0,077 ÷ 0,139</p>
<p>14</p> 	<p>Ø mm</p>	<p>88,482 ÷ 88,504</p>	<p>19</p> 	<p>mm</p>	<p>– 0,254 – 0,508 – 0,762 – 1,016</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>102,879 ÷ 102,901</p>	<p>20</p> 	<p>G mm</p>	<p>0,076 ÷ 0,328</p>
<p>Ø 2 mm</p>	<p>84,713 ÷ 84,735</p>				

<p><b>21</b></p> 	<p>X mm</p>	<p>2,311 ÷ 2,362</p>	
<p><b>22</b></p> 	<p>mm</p>	<p>Ø1</p>	<p>68,515 ÷ 68,550</p>
	mm	Ø2	68,015 ÷ 68,050
	mm	Ø3	67,515 ÷ 67,550
	mm	Ø4	67,015 ÷ 67,050
<p><b>23</b></p> 	<p>mm</p>	<p>Ø1</p>	<p>68,618 ÷ 68,669</p>
	mm	Ø2	68,135 ÷ 68,186
	mm	Ø3	67,627 ÷ 67,678
	mm	Ø4	67,119 ÷ 67,170
	mm	Ø1	62,599 ÷ 62,660
	mm	Ø2	62,099 ÷ 62,160
	mm	Ø3	61,600 ÷ 61,660
	mm	Ø4	61,100 ÷ 61,160
<p><b>24</b></p> 	<p>mm</p>	<p>Ø1</p>	<p>62,500 ÷ 62,530</p>
	mm	Ø2	62,000 ÷ 62,030
	mm	Ø3	61,500 ÷ 61,530
	mm	Ø4	61,000 ÷ 61,030
<p><b>25</b></p> 	<p>ORDER</p>	<p>1 - 5 - 3 - 6 - 2 - 4</p>	
<p><b>26</b></p> 	<p>I.P.</p>	<p>PE 6P 130A</p>	
	<p>REG.</p>	<p>MECHANICAL "RQV"</p>	
<p><b>27</b></p> <p>OIL PRESSURE</p> 	<p>bar</p>	<p>MIN: 1,5</p> <p>MAX: 3,5</p>	
<p><b>28</b></p> 	<p>TYPE</p>	<p>—</p>	
<p><b>29</b></p> 	<p>G mm</p>	<p>0,30</p>	
	G mm	0,30	
<p><b>30</b></p> 	<p>A</p> <p>B</p>	<p>65,5°</p> <p>77°</p>	

<p><b>31</b></p> 	<p>α</p> <p>Ø mm</p>	<p><math>45^{\circ} 30' \pm 5'</math></p> <p><math>10,892 \div 11,000</math></p>	<p><b>36</b></p> 	<p>H mm</p>	<p>8</p>
<p><b>32</b></p> 	<p>α</p> <p>Ø mm</p>	<p><math>45^{\circ} \pm 15'</math></p> <p><math>61,080 \div 61,105</math></p>	<p><b>37</b></p> 	<p>G mm</p>	<p>—</p>
<p><b>33</b></p> 	<p>X mm</p>	<p><math>1,3 \div 1,9</math></p>	<p><b>38</b></p> 	<p>H mm</p>	<p>—</p>
<p><b>34</b></p> 	<p>Ø 1 mm</p>	<p><math>11,025 \div 11,045</math></p>	<p><b>39</b></p> 	<p>A</p> <p>B</p> <p>C</p> <p>D</p>	<p><math>16^{\circ}</math></p> <p><math>52^{\circ}</math></p> <p><math>58^{\circ}</math></p> <p><math>18^{\circ}</math></p>
<p><b>35</b></p> 	<p>mm</p>	<p><math>0,010 \div 0,053</math></p>	<p><b>40</b></p> 	<p>G mm</p>	<p>0,30</p>
			<p>G mm</p>	<p>0,40</p>	

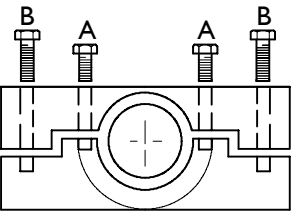
<p>41</p> 	<p>X mm</p>	<p>1,5 ÷ 2,0</p>	<p>46</p> 	<p>Nm Nm α α</p>	<p>1<sup>st</sup> STEP 200 2<sup>nd</sup> STEP 200 3<sup>rd</sup> STEP 120° 4<sup>th</sup> STEP —</p>
<p>42</p> 	<p>X mm</p>	<p>2 ÷ 2,1</p>	<p>47</p> 	<p>Nm</p>	<p>1<sup>st</sup> STEP 102</p>
	<p>α</p>	<p>22° ± 1°</p>		<p>α</p>	<p>2<sup>nd</sup> STEP 60°</p>
<p>43</p> 	<p>bar</p>	<p>250 + 8</p>	<p>48</p> 	<p>Nm</p>	<p>931</p>
<p>44</p> 	<p>bar</p>	<p>21</p>	<p>49</p> 	<p>Nm</p>	<p>1<sup>st</sup> STEP —</p>
	<p>RPM</p>	<p>200</p>		<p>α</p>	<p>2<sup>nd</sup> STEP —</p>
<p>45</p> 	<p>Nm</p>	<p>—</p>	<p>50</p> 	<p>Nm</p>	<p>1<sup>st</sup> STEP 412</p>
	<p>α</p>	<p>—</p>		<p>α</p>	<p>2<sup>nd</sup> STEP —</p>

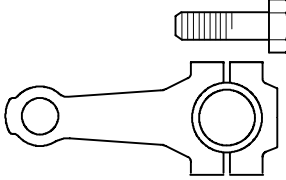
ENGINE TYPE

**8210M22.10**

**8210M22.30**



<b>51</b> 	Nm	1 <sup>st</sup> STEP —
	$\alpha$	2 <sup>nd</sup> STEP —

<b>52</b> 	Nm	1 <sup>st</sup> STEP 275
	$\alpha$	2 <sup>nd</sup> STEP —

**NOTES:**