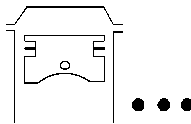
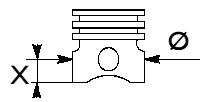
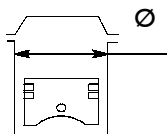
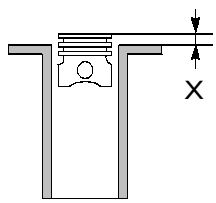
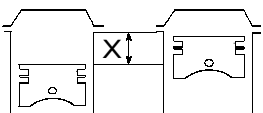
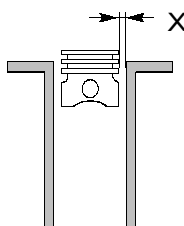
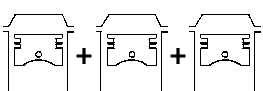
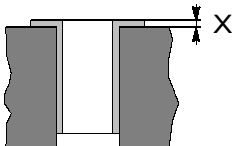
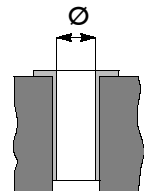
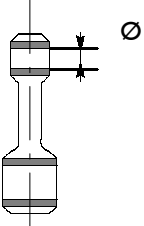
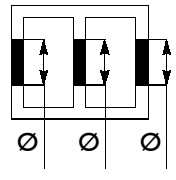
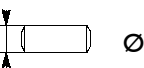
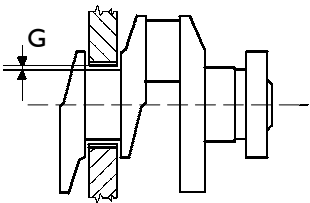
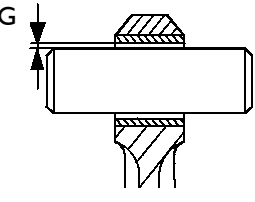
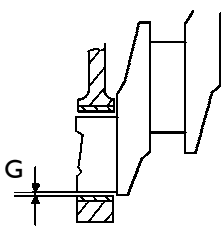
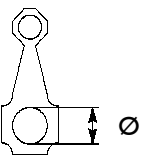
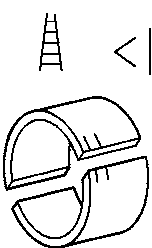
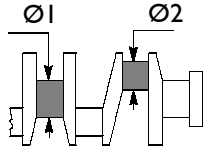
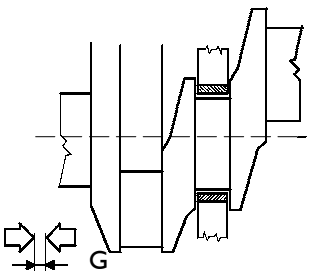
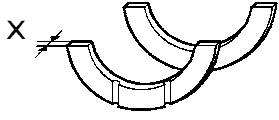
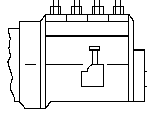
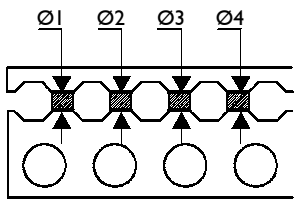

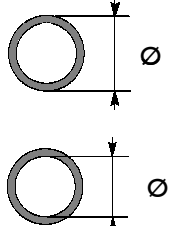
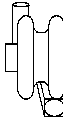
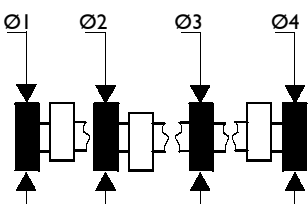
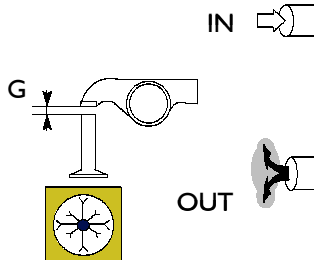
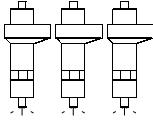
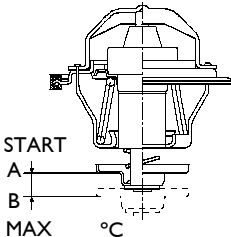
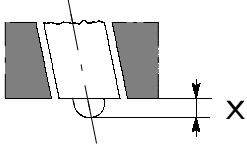
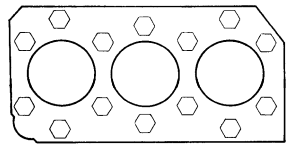
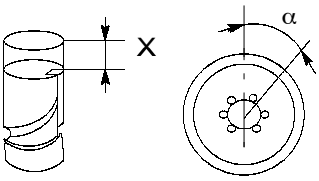
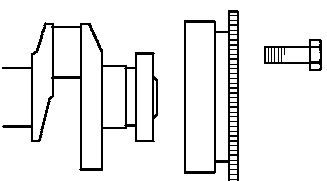
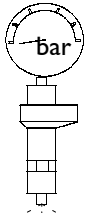
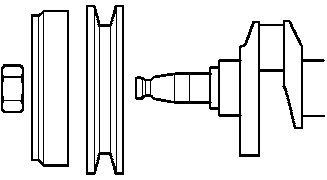
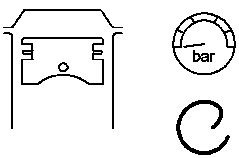
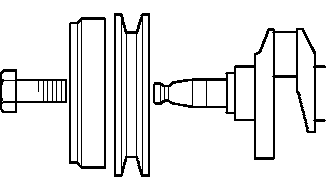
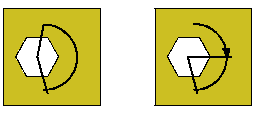
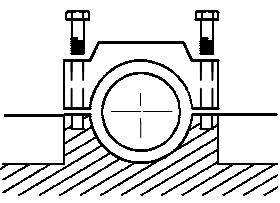


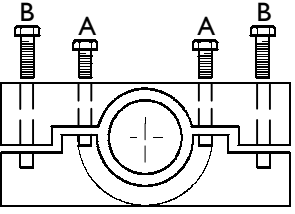
<p>1</p> 	<p>Q.ty</p>	<p>8</p>	<p>6</p> 	<p>X mm</p>	<p>21</p>
<p>2</p> 	<p>Ø mm</p>	<p>145</p>	<p>7</p> 	<p>X mm</p>	<p>144,813 ÷ 144,827</p>
<p>3</p> 	<p>X mm</p>	<p>130</p>	<p>8</p> 	<p>X mm</p>	<p>0,173 ÷ 0,217</p>
<p>4</p> 	<p>cm³</p>	<p>17174</p>	<p>9</p> 	<p>X mm</p>	<p>0,03 ÷ 0,09</p>
<p>5</p> <p>Ø</p>		<p>15 : 1</p>	<p>10</p> 	<p>Ø mm</p>	<p>145,000 ÷ 145,030</p>

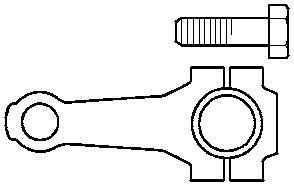
<p>11</p> 	<p>Ø 1 mm</p>	<p>55,015 ÷ 55,030</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>118,000 ÷ 118,022</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>54,982 ÷ 54,990</p>	<p>17</p> 	<p>G mm</p>	<p>0,067 ÷ 0,127</p>
<p>13</p> 	<p>G mm</p>	<p>0,025 ÷ 0,048</p>	<p>18</p> 	<p>G mm</p>	<p>0,060 ÷ 0,120</p>
<p>14</p> 	<p>Ø mm</p>	<p>97,950 ÷ 97,972</p>	<p>19</p> 	<p>mm</p>	<p>– 0,127 – 0,254 – 0,508 – 0,762 – 1,016</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>112,975 ÷ 112,995</p>	<p>20</p> 	<p>G mm</p>	<p>0,070 ÷ 0,270</p>
<p>Ø 2 mm</p>	<p>Ø 2 mm</p>	<p>94,232 ÷ 94,252</p>			

<p>21</p> 	<p>X mm</p>	<p>3,378 ÷ 3,429</p>	<p>26</p> 	<p>I.P.</p>	<p>PE 8P 130A</p>																				
<p>22</p> 	<p>mm</p>	<table border="1"> <tr> <td>Ø1</td> <td>76,480 ÷ 76,520</td> </tr> <tr> <td>Ø2</td> <td>76,980 ÷ 77,020</td> </tr> <tr> <td>Ø3</td> <td>77,480 ÷ 77,520</td> </tr> <tr> <td>Ø4</td> <td>77,980 ÷ 78,020</td> </tr> <tr> <td>Ø5</td> <td>78,480 ÷ 78,520</td> </tr> </table>	Ø1	76,480 ÷ 76,520	Ø2	76,980 ÷ 77,020	Ø3	77,480 ÷ 77,520	Ø4	77,980 ÷ 78,020	Ø5	78,480 ÷ 78,520	<p>27</p> <p>OIL PRESSURE</p> 	<p>REG.</p>	<p>ELECTRONIC — HUGLI — ACD 275 H</p> <p>MIN: 1,5</p> <p>bar</p> <p>MAX: 5</p>										
Ø1	76,480 ÷ 76,520																								
Ø2	76,980 ÷ 77,020																								
Ø3	77,480 ÷ 77,520																								
Ø4	77,980 ÷ 78,020																								
Ø5	78,480 ÷ 78,520																								
<p>23</p> 	<p>mm</p>	<table border="1"> <tr> <td>Ø1</td> <td>76,590 ÷ 76,640</td> </tr> <tr> <td>Ø2</td> <td>77,090 ÷ 77,140</td> </tr> <tr> <td>Ø3</td> <td>77,590 ÷ 77,640</td> </tr> <tr> <td>Ø4</td> <td>78,090 ÷ 78,140</td> </tr> <tr> <td>Ø5</td> <td>78,590 ÷ 78,640</td> </tr> <tr> <td>Ø1</td> <td>70,570 ÷ 70,620</td> </tr> <tr> <td>Ø2</td> <td>71,070 ÷ 71,120</td> </tr> <tr> <td>Ø3</td> <td>71,570 ÷ 71,620</td> </tr> <tr> <td>Ø4</td> <td>72,070 ÷ 72,120</td> </tr> <tr> <td>Ø5</td> <td>72,170 ÷ 72,620</td> </tr> </table>	Ø1	76,590 ÷ 76,640	Ø2	77,090 ÷ 77,140	Ø3	77,590 ÷ 77,640	Ø4	78,090 ÷ 78,140	Ø5	78,590 ÷ 78,640	Ø1	70,570 ÷ 70,620	Ø2	71,070 ÷ 71,120	Ø3	71,570 ÷ 71,620	Ø4	72,070 ÷ 72,120	Ø5	72,170 ÷ 72,620	<p>28</p> 	<p>TYPE</p>	<p>GARRETT TIPO : T04E (Q.=2)</p>
Ø1	76,590 ÷ 76,640																								
Ø2	77,090 ÷ 77,140																								
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Ø4	72,070 ÷ 72,120																								
Ø5	72,170 ÷ 72,620																								
<p>24</p> 	<p>mm</p>	<table border="1"> <tr> <td>Ø1</td> <td>70,470 ÷ 70,500</td> </tr> <tr> <td>Ø2</td> <td>70,970 ÷ 71,000</td> </tr> <tr> <td>Ø3</td> <td>71,470 ÷ 71,500</td> </tr> <tr> <td>Ø4</td> <td>71,970 ÷ 72,000</td> </tr> <tr> <td>Ø5</td> <td>72,470 ÷ 72,500</td> </tr> </table>	Ø1	70,470 ÷ 70,500	Ø2	70,970 ÷ 71,000	Ø3	71,470 ÷ 71,500	Ø4	71,970 ÷ 72,000	Ø5	72,470 ÷ 72,500	<p>29</p> 	<p>G mm</p>	<p>0,20 + 0,05</p> <p>G mm</p> <p>0,40 + 0,05</p>										
Ø1	70,470 ÷ 70,500																								
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Ø5	72,470 ÷ 72,500																								
<p>25</p> 	<p>ORDER</p>	<p>1 - 3 - 7 - 2 - 6 - 5 - 4 - 8</p>	<p>30</p> 	<p>A</p>	<p>79°</p> <p>B</p> <p>94°</p>																				

31 	α \varnothing mm	$60^{\circ} 15' \pm 5'$ $9,985 \div 10,000$		H mm	7,55
	α \varnothing mm	$45^{\circ} 15' \pm 5'$ $9,985 \div 10,000$		H mm	8,21
32 	α \varnothing mm	$60^{\circ} 15'$ $54,172 \div 54,202$		G mm	—
	α \varnothing mm	$45^{\circ} 15'$ $47,136 \div 47,161$		G mm	—
33 	X mm	+0,2 ÷ +0,5		H mm	—
	X mm	-0,95 ÷ -1,20			
34 	$\varnothing 1$ mm	10,025 ÷ 10,040		A	8° 42'
	$\varnothing 2$ mm	17,028 ÷ 17,039		B	43° 6'
35 	mm	0,010 ÷ 0,039		C	45° 42'
				D	6° 6'
36 		G mm	G mm	G mm	0,30
				G mm	0,40
37 		H mm	H mm	A B C D OUT	A B C D
38 		G mm	G mm	A B C D OUT	A B C D
39 		G mm	G mm	A B C D OUT	A B C D
40 		G mm	G mm	A B C D OUT	A B C D

<p>41</p> 	<p>X mm</p>	<p>2,20 ÷ 2,96</p>	<p>46</p> 	<p>Nm Nm α</p>	<p>1st STEP 30 2nd STEP 160 3rd STEP 120°</p>
<p>42</p> 	<p>X mm</p>	<p>5,1 ÷ 5,2</p>	<p>47</p> 	<p>Nm α</p>	<p>1st STEP 140 2nd STEP 60°</p>
<p>43</p> 	<p>bar</p>	<p>250 + 8</p>	<p>48</p> 	<p>Nm</p>	<p>—</p>
<p>44</p> 	<p>bar</p>	<p>20</p>	<p>49</p> 	<p>Nm α</p>	<p>1st STEP 196 2nd STEP —</p>
<p>45</p> 	<p>Nm α</p>	<p>— —</p>	<p>50</p> 	<p>Nm α</p>	<p>1st STEP TOP 80 SIDE 60 2nd STEP TOP 120° SIDE 90°</p>

<p>51</p> 	Nm	1 st STEP —
	α	2 nd STEP —

<p>52</p> 	Nm	1 st STEP 320
	α	2 nd STEP —

NOTES: