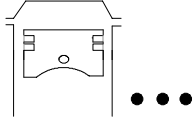
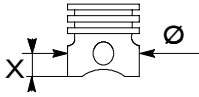
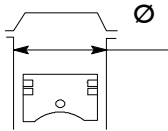
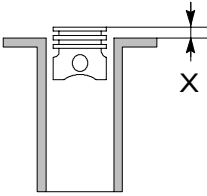
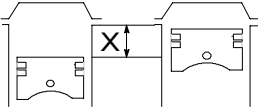
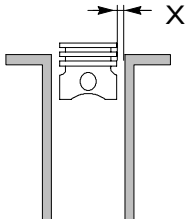
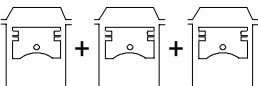
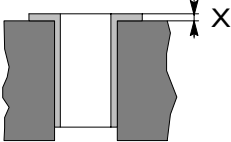
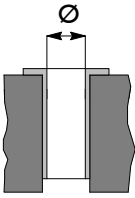
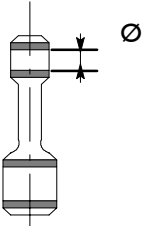
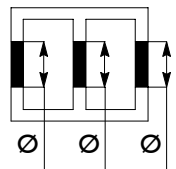
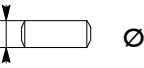
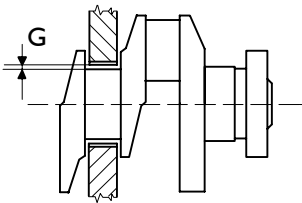
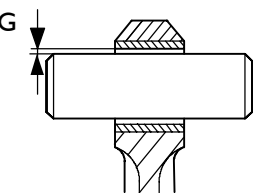
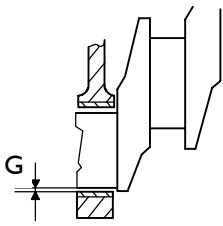
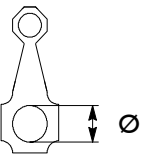
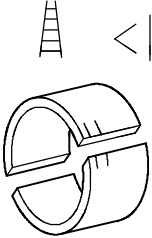
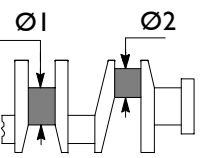
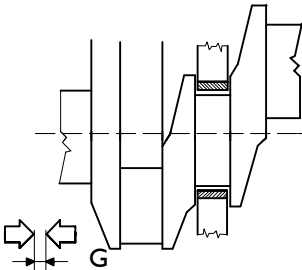
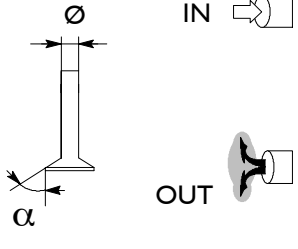
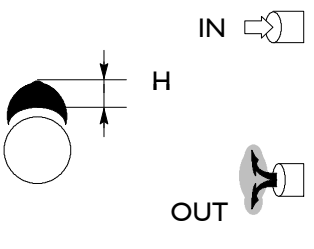
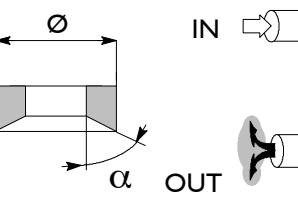
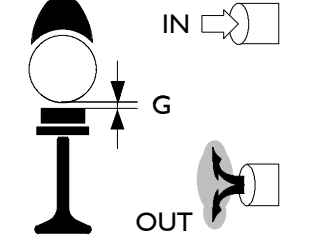
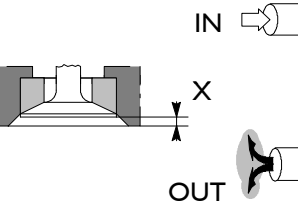

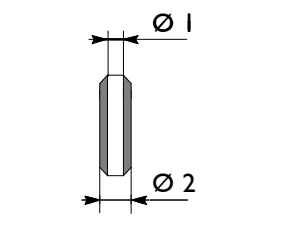
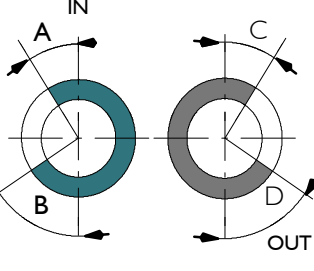
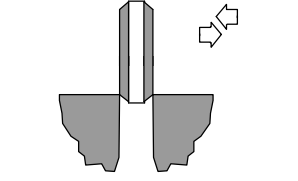
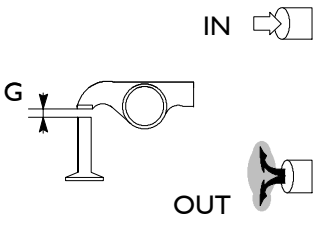
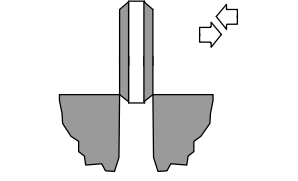
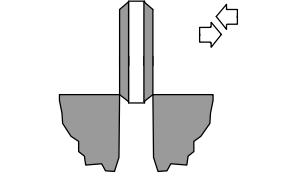


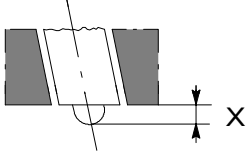
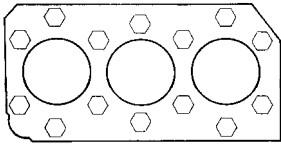
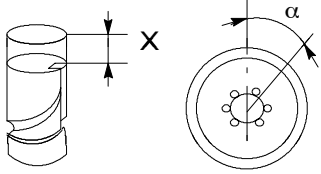
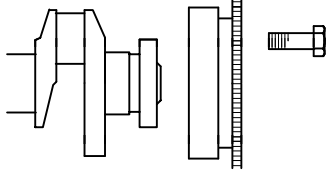
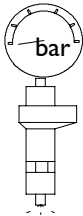
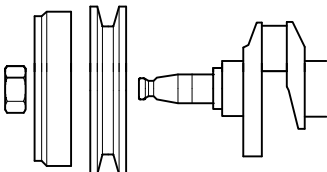
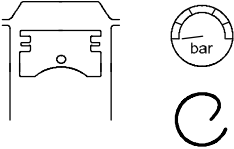
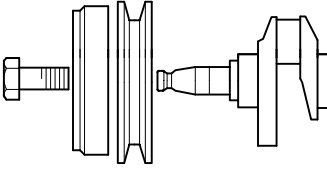
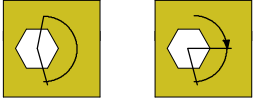
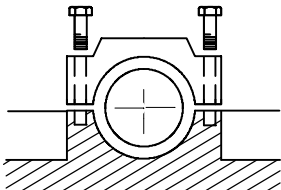
<p>1</p> 	<p>Q.ty</p>	<p>6</p>	<p>6</p> 	<p>X mm</p>	<p>25,1</p>
<p>2</p> 	<p>Ø mm</p>	<p>120</p>	<p>7</p> 	<p>X mm</p>	<p>MAX 0,75</p>
<p>3</p> 	<p>X mm</p>	<p>140</p>	<p>8</p> 	<p>X mm</p>	<p>0,123 ÷ 0,162</p>
<p>4</p> 	<p>cm³</p>	<p>9500</p>	<p>9</p> 	<p>X mm</p>	<p>0,04 ÷ 0,07</p>
<p>5</p> <p>Ø</p>		<p>15,8 : 1</p>	<p>10</p> 	<p>Ø mm</p>	<p>119,99 ÷ 120,015</p>

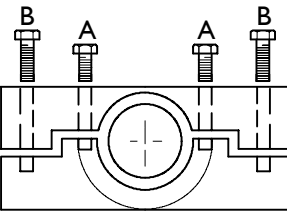
<p>11</p> 	<p>Ø 1 mm</p>	<p>48,023 ÷ 48,033</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>96,000 ÷ 96,022</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>47,985 ÷ 47,993</p>	<p>17</p> 	<p>G mm</p>	<p>0,038 ÷ 0,102</p>
<p>13</p> 	<p>G mm</p>	<p>0,030 ÷ 0,048</p>	<p>18</p> 	<p>G mm</p>	<p>0,035 ÷ 0,099</p>
<p>14</p> 	<p>Ø mm</p>	<p>86,213 ÷ 86,235</p>	<p>19</p> 	<p>mm</p>	<p>-0,254 -0,508</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>89,958 ÷ 89,980</p>	<p>20</p> 	<p>G mm</p>	<p>0,05 ÷ 0,26</p>
<p>Ø 2 mm</p>	<p>81,978 ÷ 82,000</p>				

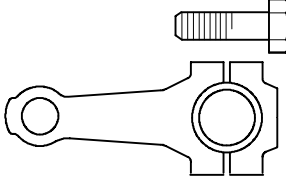
<p>21</p>	<p>X mm</p>	<p>3,870 ÷ 3,920</p>
<p>22</p>	<p>mm Ø1 mm Ø2 mm Ø3</p>	<p>65,000 ÷ 65,030</p>
<p>23</p>	<p>mm Ø1 mm Ø2 mm Ø3</p>	<p>65,110 ÷ 65,160</p>
<p>24</p>	<p>mm Ø1 mm Ø2 mm Ø3</p>	<p>61,910 ÷ 61,940 61,870 ÷ 61,900 61,870 ÷ 61,900</p>
<p>25</p>	<p>ORDER</p>	<p>1 - 5 - 3 - 6 - 2 - 4</p>

<p>26</p>	<p>I.P.</p>	<p>PES 6P 120A</p>
<p>27</p> <p>OIL PRESSURE</p>	<p>REG.</p>	<p>MECHANICAL "RQV"</p>
<p>28</p>	<p>bar</p>	<p>MIN: ≥ 1,5</p> <p>MAX: 4,5 ÷ 6</p>
<p>29</p>	<p>TYPE</p>	<p>HOLSET "H2D"</p>
<p>30</p>	<p>G mm</p>	<p>0,25 ± 0,05</p>
<p>START A B MAX °C</p>	<p>G mm</p>	<p>0,5 ± 0,05</p>
<p>30</p>	<p>A</p>	<p>68° ± 2°</p>
<p>B</p>	<p>B</p>	<p>83°</p>

<p>31</p> 	<p>α</p> <p>Ø mm</p>	<p>60° 15' + 5'</p> <p>8,980 ÷ 8,995</p>	<p>36</p> 	<p>H mm</p>	<p>8</p>
<p>32</p> 	<p>α</p> <p>Ø mm</p>	<p>60°</p> <p>51,07 ÷ 51,085</p>	<p>37</p> 	<p>G mm</p>	<p>—</p>
<p>33</p> 	<p>α</p> <p>Ø mm</p>	<p>45°</p> <p>44,06 ÷ 44,075</p>	<p>38</p> 	<p>X mm</p>	<p>0,35 ÷ 0,06</p>
<p>34</p> 	<p>X mm</p>	<p>0,8 ÷ 1,05</p>	<p>39</p> 	<p>H mm</p>	<p>—</p>
<p>35</p> 	<p>Ø 1 mm</p>	<p>9,025 ÷ 9,045</p>	<p>40</p> 	<p>Ø 2 mm</p>	<p>16,028 ÷ 16,039</p>
<p>35</p> 	<p>mm</p>	<p>0,010 ÷ 0,039</p>	<p>G mm</p>	<p>G mm</p>	<p>0,25</p>
<p>35</p> 	<p>mm</p>	<p>0,010 ÷ 0,039</p>	<p>G mm</p>	<p>G mm</p>	<p>0,50</p>

<p>41</p> 	<p>X mm</p>	<p>1,2 ÷ 1,6</p>	<p>46</p> 	<p>Nm</p>	<p>1st STEP 100</p> <p>2nd STEP 100</p> <p>3rd STEP 180°</p>
<p>42</p> 	<p>X mm</p>	<p>5 ÷ 5,1</p> <p>8460SRM28.11 19° ± 1°</p> <p>8460SRM28.12 / 13 11,5° ± 0,5°</p>	<p>47</p> 	<p>Nm</p>	<p>1st STEP 100</p> <p>2nd STEP 60°</p>
<p>43</p> 	<p>bar</p>	<p>250 + 12</p>	<p>48</p> 	<p>Nm</p>	<p>1st STEP 200</p> <p>2nd STEP 90°</p>
<p>44</p> 	<p>bar</p>	<p>≥ 19</p>	<p>49</p> 	<p>Nm</p>	<p>1st STEP —</p> <p>2nd STEP —</p>
<p>45</p> 	<p>Nm</p>	<p>—</p>	<p>50</p> 	<p>Nm</p>	<p>1st STEP 117,5</p> <p>2nd STEP 90°</p>

<p>51</p> 	Nm	1 st STEP —
	α	2 nd STEP —

<p>52</p> 	Nm	1 ^s STEP 45
	α	2 nd STEP 90°

NOTES: