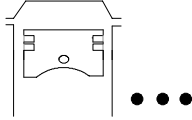
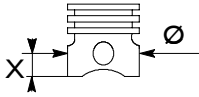
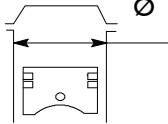
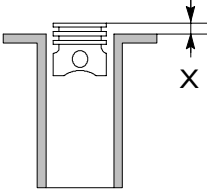
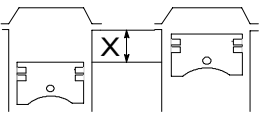
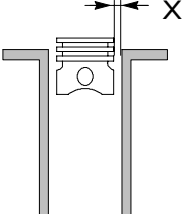
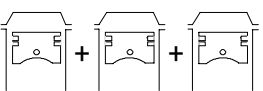
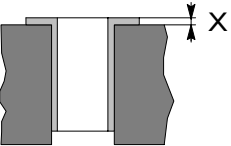
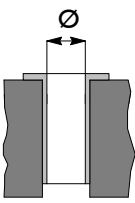
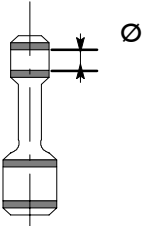
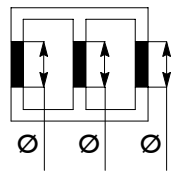
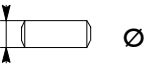
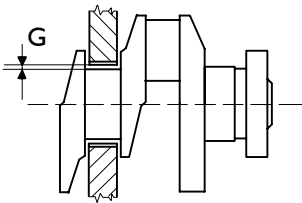
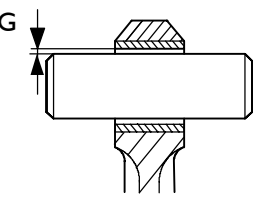
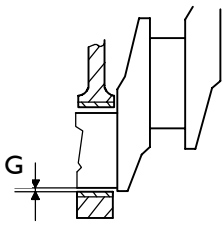
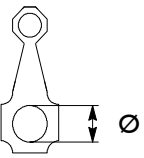
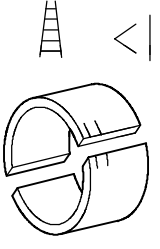
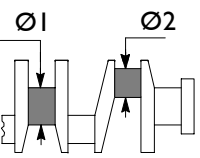
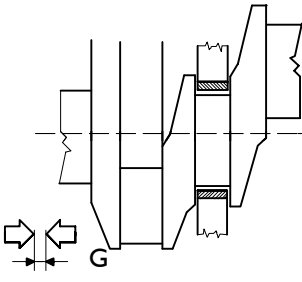
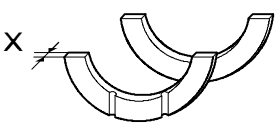
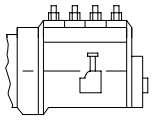
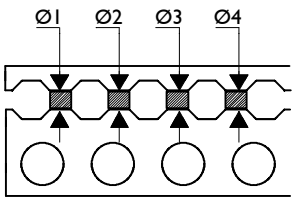

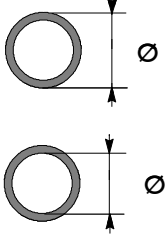
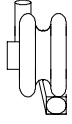
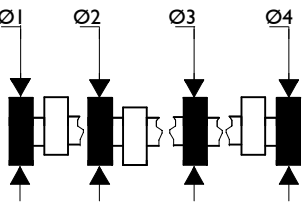
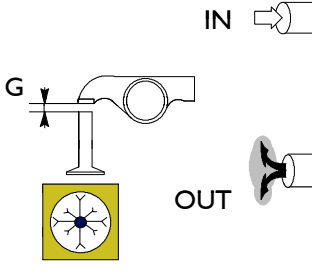
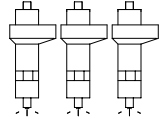
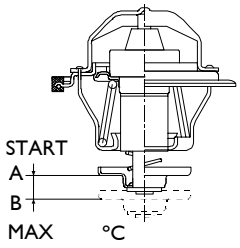
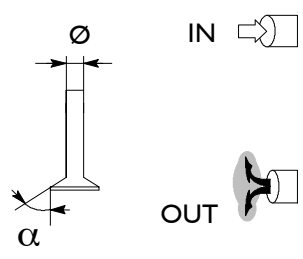
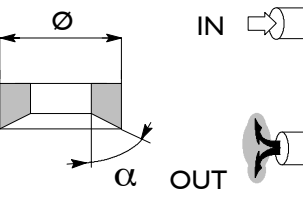
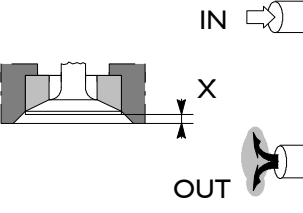
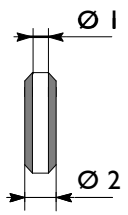
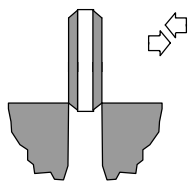
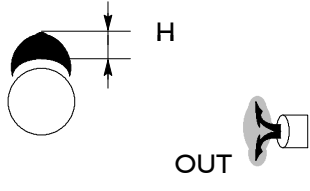
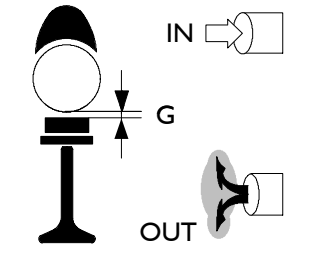

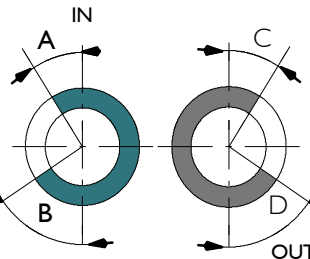
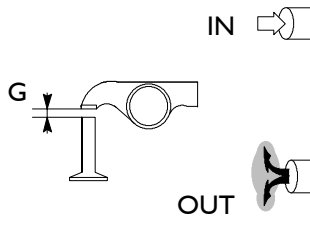


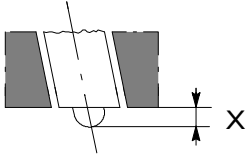
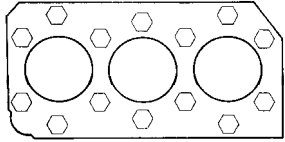
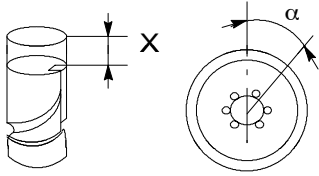
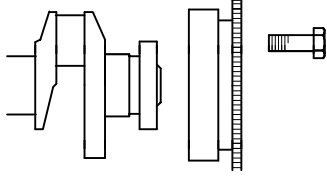
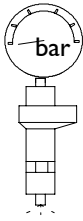
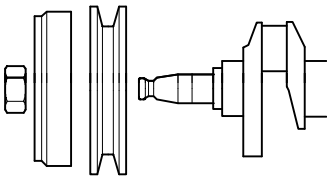
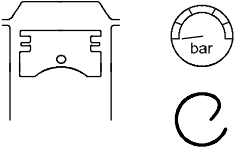
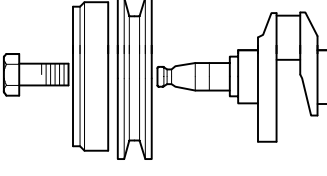
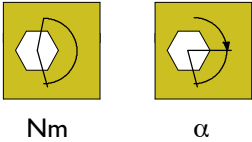
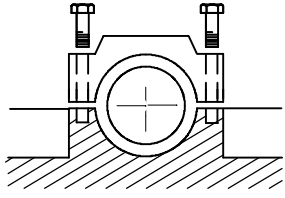
<p>1</p> 	<p>Q.ty</p>	<p>6</p>	<p>6</p> 	<p>X mm</p>	<p>25,1</p>
<p>2</p> 	<p>Ø mm</p>	<p>120</p>	<p>7</p> 	<p>X mm</p>	<p>MAX 0,75</p>
<p>3</p> 	<p>X mm</p>	<p>140</p>	<p>8</p> 	<p>X mm</p>	<p>0,123 ÷ 0,162</p>
<p>4</p> 	<p>cm<sup>3</sup></p>	<p>9500</p>	<p>9</p> 	<p>X mm</p>	<p>0,04 ÷ 0,07</p>
<p>5</p> <p><i>Q</i></p>		<p>15,8 : 1</p>	<p>10</p> 	<p>Ø mm</p>	<p>119,99 ÷ 120,015</p>

<p>11</p> 	<p>Ø 1 mm</p>	<p>48,023 ÷ 48,033</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>96,000 ÷ 96,022</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>47,985 ÷ 47,993</p>	<p>17</p> 	<p>G mm</p>	<p>0,038 ÷ 0,102</p>
<p>13</p> 	<p>G mm</p>	<p>0,030 ÷ 0,048</p>	<p>18</p> 	<p>G mm</p>	<p>0,035 ÷ 0,099</p>
<p>14</p> 	<p>Ø mm</p>	<p>86,213 ÷ 86,235</p>	<p>19</p> 	<p>mm</p>	<p>-0,254 -0,508</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>89,958 ÷ 89,980</p>	<p>20</p> 	<p>G mm</p>	<p>0,05 ÷ 0,26</p>
<p>Ø 2 mm</p>	<p>81,978 ÷ 82,000</p>				

<p>21</p> 	<p>X mm</p>	<p>3,870 ÷ 3,920</p>	<p>26</p> 	<p>I.P.</p>	<p>PES 6P 130A</p>
<p>22</p> 	<p>mm Ø1 mm Ø2 mm Ø3</p>	<p>65,000 ÷ 65,030</p>	<p>27</p> <p>OIL PRESSURE</p> 	<p>REG.</p> <p>bar</p>	<p>MECHANICAL "RSV"</p> <p>MIN: ≥ 1,5</p> <p>MAX: 4,5 ÷ 6</p>
<p>23</p> 	<p>mm Ø1 mm Ø2 mm Ø3</p>	<p>65,110 ÷ 65,160</p>	<p>28</p> 	<p>TYPE</p>	<p>HOLSET "HX 50M"</p>
<p>24</p> 	<p>mm Ø1 mm Ø2 mm Ø3</p>	<p>61,910 ÷ 61,940 61,870 ÷ 61,900 61,870 ÷ 61,900</p>	<p>29</p> 	<p>G mm G mm</p>	<p>0,25 ± 0,05 0,5 ± 0,05</p>
<p>25</p> 	<p>ORDER</p>	<p>1 - 5 - 3 - 6 - 2 - 4</p>	<p>30</p> 	<p>A B</p>	<p>68° ± 2° 83° °C</p>

<b>31</b> 	$\alpha$ $\varnothing$ mm	$60^{\circ} 15' + 5'$ $8,980 \div 8,995$
	$\alpha$ $\varnothing$ mm	$45^{\circ} 15' + 5'$ $8,980 \div 8,995$
<b>32</b> 	$\alpha$ $\varnothing$ mm	$60^{\circ}$ $51,070 \div 51,085$
	$\alpha$ $\varnothing$ mm	$45^{\circ}$ $44,060 \div 44,075$
<b>33</b> 	$X$ mm	$0,35 \div 0,06$
	$X$ mm	$0,8 \div 1,05$
<b>34</b> 	$\varnothing 1$ mm	$9,025 \div 9,045$
	$\varnothing 2$ mm	$16,028 \div 16,039$
<b>35</b> 	$mm$	$0,010 \div 0,039$

<b>36</b> 	$H$ mm	$8$
	$H$ mm	$8$
<b>37</b> 	$G$ mm	$—$
	$G$ mm	$—$
<b>38</b> 	$H$ mm	$—$
	$mm 0,05$	$—$
<b>39</b> 	$A$	$27^{\circ} 6'$
	$B$	$35^{\circ} 35'$
	$C$	$41^{\circ} 17'$
	$D$	$5^{\circ} 31'$
<b>40</b> 	$G$ mm	$0,25$
	$G$ mm	$0,50$

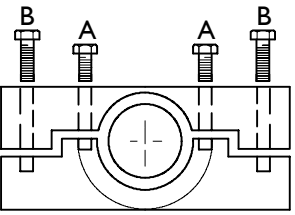
<p>41</p> 	<p>X mm</p>	<p>1,2 ÷ 1,6</p>	<p>46</p> 	<p>Nm Nm α</p>	<p>1<sup>st</sup> STEP 100 2<sup>nd</sup> STEP 100 3<sup>rd</sup> STEP 180°</p>
<p>42</p> 	<p>X mm</p>	<p>4 ÷ 4,1</p>	<p>47</p> 	<p>Nm α</p>	<p>1<sup>st</sup> STEP 100 2<sup>nd</sup> STEP 60°</p>
<p>43</p> 	<p>bar</p>	<p>250 + 12</p>	<p>48</p> 	<p>Nm α</p>	<p>1<sup>st</sup> STEP 200 2<sup>nd</sup> STEP 90°</p>
<p>44</p> 	<p>bar</p>	<p>≥ 19</p>	<p>49</p> 	<p>Nm α</p>	<p>1<sup>st</sup> STEP — 2<sup>nd</sup> STEP —</p>
<p>45</p> 	<p>Nm α</p>	<p>— —</p>	<p>50</p> 	<p>Nm α</p>	<p>1<sup>st</sup> STEP 117,5 2<sup>nd</sup> STEP 90°</p>

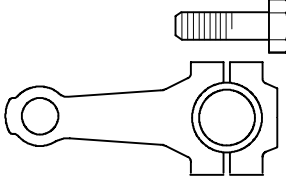
ENGINE TYPE

**8460SRM50.10**

**8460SRM50.40**



<b>51</b> 	Nm	1 <sup>st</sup> STEP —
	$\alpha$	2 <sup>nd</sup> STEP —

<b>52</b> 	Nm	1 <sup>s</sup> STEP 45
	$\alpha$	2 <sup>nd</sup> STEP 90°

**NOTES:**