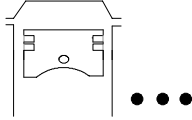
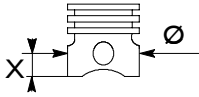
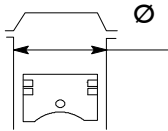
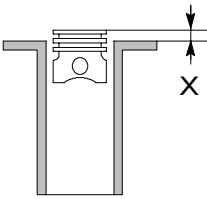
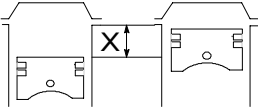
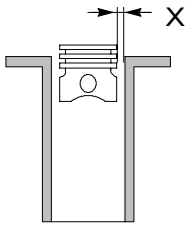
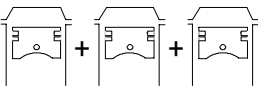
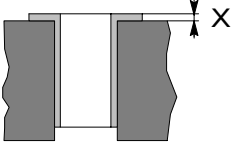
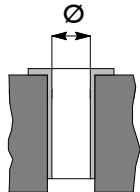
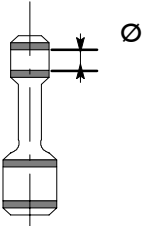
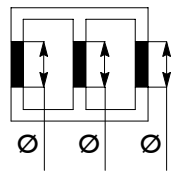
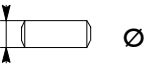
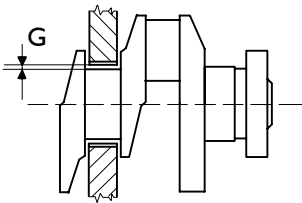
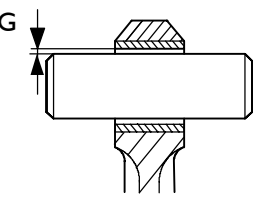
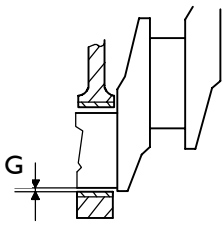
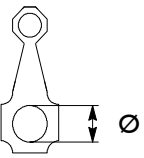
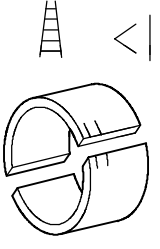
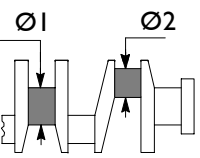
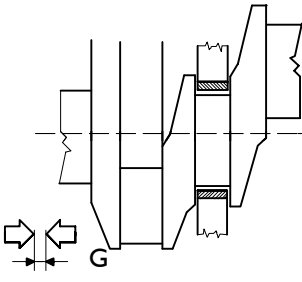
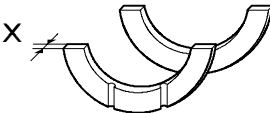
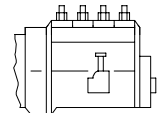
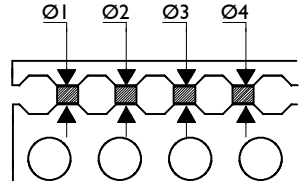
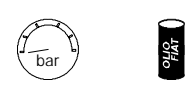
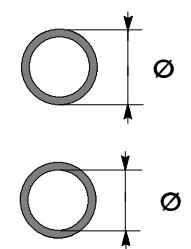
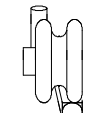
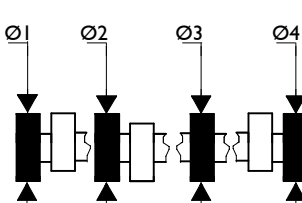
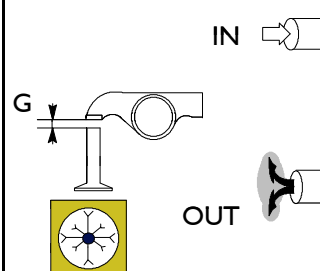
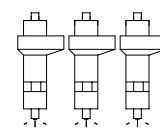
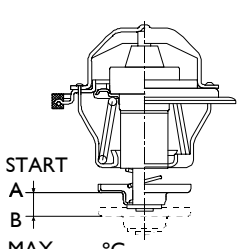
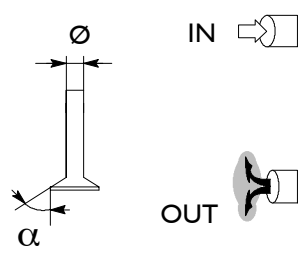
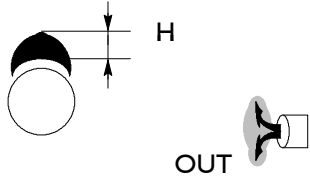
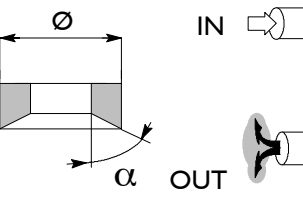
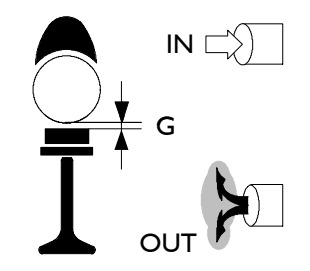
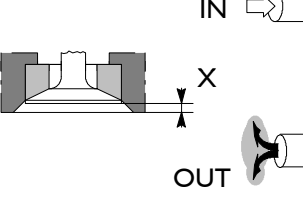

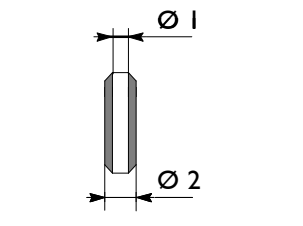
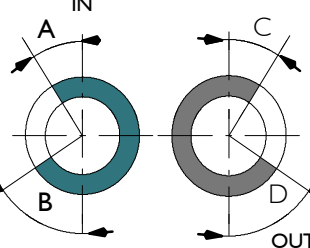
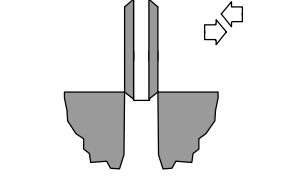
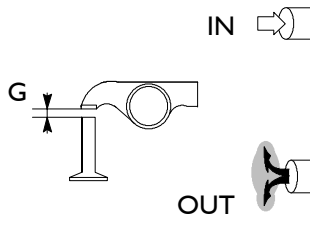
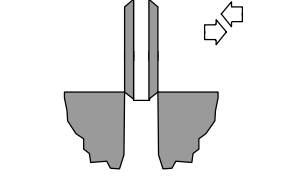
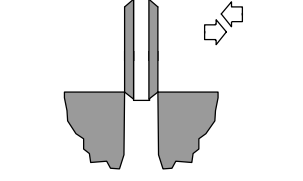
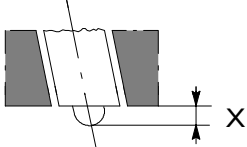
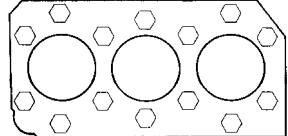
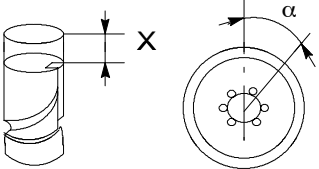
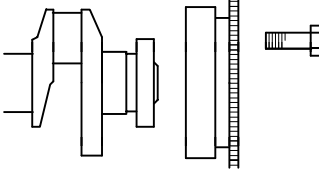
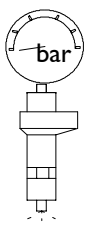
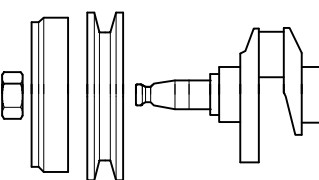
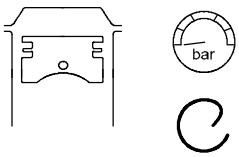
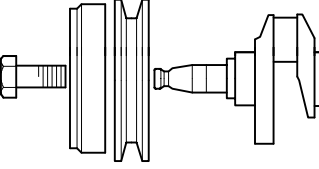
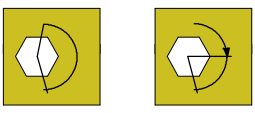
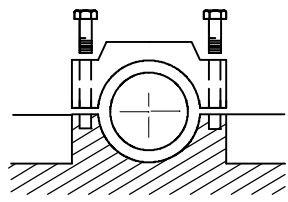


<p>1</p> 	Q.ty	6	<p>6</p> 	X mm	30
<p>2</p> 	Ø mm	115	<p>7</p> 	X mm	114,813 ÷ 114,847
<p>3</p> 	X mm	130	<p>8</p> 	X mm	0,018 ÷ 0,507
<p>4</p> 	cm ³	8102	<p>9</p> 	X mm	0,130 ÷ 0,160
<p>5</p> <p>Ø</p>		15,8 : 1	<p>10</p> 	Ø mm	115,000 ÷ 115,022

<p>11</p> 	<p>Ø 1 mm</p>	<p>42,008 ÷ 42,014</p>	<p>16</p> 	<p>Ø 1 mm</p>	<p>84,206 ÷ 84,226</p>
<p>12</p> 	<p>Ø 1 mm</p>	<p>42,000 ÷ 42,006</p>	<p>17</p> 	<p>G mm</p>	<p>0,050 ÷ 0,106</p>
<p>13</p> 	<p>G mm</p>	<p>0,002 ÷ 0,014</p>	<p>18</p> 	<p>G mm</p>	<p>0,058 ÷ 0,111</p>
<p>14</p> 	<p>Ø mm</p>	<p>76,698 ÷ 76,718</p>	<p>19</p> 	<p>mm</p>	<p>-0,254 -0,508 -0,762 -1,016</p>
<p>15</p> 	<p>Ø 1 mm</p>	<p>79,782 ÷ 79,800</p>	<p>20</p> 	<p>G mm</p>	<p>0,068 ÷ 0,270</p>
<p></p>	<p>Ø 2 mm</p>	<p>72,482 ÷ 72,500</p>	<p></p>	<p></p>	<p></p>

<p>21</p> 	<p>X mm</p>	<p>3,378 ÷ 3,429</p>	<p>26</p> 	<p>I.P.</p>	<p>PES 6P 120A BOSCH</p>												
<p>22</p> 	<p>mm</p>	<table border="1"> <tr><td>Ø1</td><td rowspan="7">52,000 ÷ 52,025</td></tr> <tr><td>Ø2</td></tr> <tr><td>Ø3</td></tr> <tr><td>Ø4</td></tr> <tr><td>Ø5</td></tr> <tr><td>Ø6</td></tr> <tr><td>Ø7</td></tr> </table>	Ø1	52,000 ÷ 52,025	Ø2	Ø3	Ø4	Ø5	Ø6	Ø7	<p>27</p> <p>OIL PRESSURE</p> 	<p>REG.</p> <p>RQV</p> <p>bar</p>	<p>MIN: 1,5</p> <p>MAX: 4</p>				
Ø1	52,000 ÷ 52,025																
Ø2																	
Ø3																	
Ø4																	
Ø5																	
Ø6																	
Ø7																	
<p>23</p> 	<p>mm</p>	<table border="1"> <tr><td>Ø1</td><td rowspan="2">52,098 ÷ 52,136</td></tr> <tr><td>↕</td></tr> <tr><td>Ø7</td><td></td></tr> <tr><td colspan="2"> </td></tr> <tr><td>mm</td><td rowspan="2">49,055 ÷ 49,090</td></tr> <tr><td>↕</td></tr> <tr><td>Ø7</td><td></td></tr> </table>	Ø1	52,098 ÷ 52,136	↕	Ø7				mm	49,055 ÷ 49,090	↕	Ø7		<p>28</p> 	<p>TYPE</p>	<p>HOLSET 836 ISRM40.40 / 41 "HX50"</p> <p>HOLSET 836 ISRM40.00 / 01 "H2C"</p> <p>HOLSET 836 ISRM40.10 / 11 "H2D"</p>
Ø1	52,098 ÷ 52,136																
↕																	
Ø7																	
mm	49,055 ÷ 49,090																
↕																	
Ø7																	
<p>24</p> 	<p>mm</p>	<table border="1"> <tr><td>Ø1</td><td rowspan="7">48,950 ÷ 48,975</td></tr> <tr><td>Ø2</td></tr> <tr><td>Ø3</td></tr> <tr><td>Ø4</td></tr> <tr><td>Ø5</td></tr> <tr><td>Ø6</td></tr> <tr><td>Ø7</td></tr> </table>	Ø1	48,950 ÷ 48,975	Ø2	Ø3	Ø4	Ø5	Ø6	Ø7	<p>29</p> 	<p>G mm</p> <p>G mm</p>	<p>0,30</p> <p>0,50</p>				
Ø1	48,950 ÷ 48,975																
Ø2																	
Ø3																	
Ø4																	
Ø5																	
Ø6																	
Ø7																	
<p>25</p> 	<p>ORDER</p>	<p>1 - 5 - 3 - 6 - 2 - 4</p>	<p>30</p> 	<p>A</p> <p>B</p>	<p>68°</p> <p>83°</p> <p>°C</p>												

<p>31</p> 	<p>α</p>	<p>65° 15'</p>	<p>36</p> 	<p>H mm</p>	<p>6,1</p>
<p>32</p> 	<p>α</p>	<p>65° ± 15'</p>	<p>37</p> 	<p>H mm</p>	<p>7,35</p>
<p>33</p> 	<p>α</p>	<p>45° ± 5'</p>	<p>38</p> 	<p>G mm</p>	<p>—</p>
<p>34</p> 	<p>X mm</p>	<p>0,10 ÷ 0,5</p>	<p>39</p> 	<p>X mm</p>	<p>—</p>
<p>35</p> 	<p>Ø 1 mm</p>	<p>7,987 ÷ 8,012</p>	<p>40</p> 	<p>Ø 2 mm</p>	<p>14,028 ÷ 14,039</p>
<p>35</p> 	<p>mm</p>	<p>0,010 ÷ 0,044</p>	<p>G mm</p>	<p>G mm</p>	<p>0,44</p>
<p>35</p> 	<p>mm</p>	<p>0,010 ÷ 0,044</p>	<p>G mm</p>	<p>G mm</p>	<p>0,44</p>

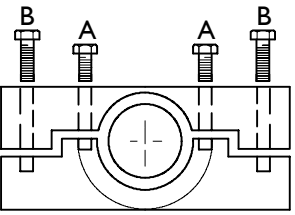
<p>41</p> 	<p>X mm</p>	<p>2,6 ± 0,4</p>	<p>46</p> 	<p>Nm α α</p>	<p>1st STEP 88 2nd STEP 90 3rd STEP 90°</p>
<p>42</p> 	<p>X mm</p>	<p>5,1 ÷ 5,2</p>	<p>47</p> 	<p>Nm α</p>	<p>1st STEP 100 2nd STEP 60°</p>
<p>43</p> 	<p>bar</p>	<p>240 + 8</p>	<p>48</p> 	<p>Nm</p>	<p>450 120°</p>
<p>44</p> 	<p>bar</p>	<p>19</p>	<p>49</p> 	<p>Nm α</p>	<p>1st STEP — 2nd STEP —</p>
<p>45</p> 	<p>Nm</p>	<p>—</p>	<p>50</p> 	<p>Nm α</p>	<p>60° 120°</p>

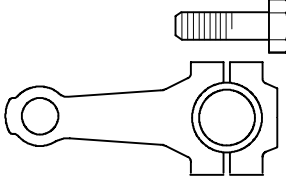
ENGINE TYPE

836 ISRM40.00 / 01 / 10

836 ISRM40.11 / 40 / 41



51 	Nm	1 st STEP —
	α	2 nd STEP —

52 	Nm	1 ^s STEP 40
	α	2 nd STEP 35°

NOTES: